AUTOMATED FAULT TREE ANALYSIS OF A FAST BREEDER PRIMARY LOOP

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INDIAN INSTITUTE OF TECHNOLOGY KANPUR

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AUTOMATED FAULT TREE ANALYSIS OF A FAST BREEDER PRIMARY LOOP

A Thesis Submitted
In Partial Fulfilment of the Requirements
for the Degree of

MASTER OF TECHNOLOGY



by
MANOJ KUMAR

to the

NUCLEAR ENGINEERING AND TECHNOLOGY PROGRAMME
INDIAN INSTITUTE OF TECHNOLOGY KANPUR

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CERTIFICATE

This is to certify that the work presented in this thesis entitled, "AUTOMATED FAULT TREE ANALYSIS OF FAST BREEDER PRIMARY LOOP", has been carried out under our supervision and has not been submitted elsewhere for the award of degree.

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CONTENTS

	ABSTRACT	vi)
1	INTRODUCTION	1
2	SYSTEM DESCRIPTION AND MODELLING	
2.2 2.3 2.4	Fault Tree Construction Dats to be Used Reliability Program Objective	5 8 10 11
3	PROGRAM PLOMCP FOR FINDING MINIMAL CUTSETS	
3.2 3.3 3.4 3.5 3.6	Redundancies to be Removed Algorithm Program Details Salient Features of the Program Limitations of the Program	13 14 15 17 18 19
4	SYSTEM QUANTIFICATION - A THEORETICAL OVERVIEW	
4.1 4.2 4.3 4.4 4.5 4.6	Some Definitions Fundamental Relations Relations among the Whole Process Laplace Transform Analysis System Analysis Alternative Formulation of System Analysis	20 23 24 25 26
5	PROGRAM FOR SYSTEM QUANTIFICATION : MODKITT	
5.1 5.2 5.3 5.4 5.5 5.6 5.7	Formulation for M out of N Identical System Flow Chart for System Analysis A Note on M out of N System Input to the Program Output Merits of the Program Demrits and Suggestion for Further Improvement Discussion of Result	35 36 37 40 40 41 42 43
	2 1 2 3 4 5 6 7 4 1 2 3 4 5 6 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	1 INTRODUCTION 2 SYSTEM DESCRIPTION AND MODELLING 2.1 SNR 300 Details 2.2 Fault Tree Construction 2.3 Dats to be Used 2.4 Reliability Program Objective Fault Tree 3 PROGRAM PLOMCP FOR FINDING MINIMAL CUTSETS 3.1 Definitions 3.2 Redundancies to be Removed 3.3 Algorithm 3.4 Program Details 3.5 Salient Features of the Program 3.6 Limitations of the Program 3.7 Operations to be Carried Out 4 SYSTEM QUANTIFICATION — A THEORETICAL OVERVIEW 4.1 Some Definitions 4.2 Fundamental Relations 4.3 Relations among the Whole Process 4.4 Laplace Transform Analysis 4.5 System Analysis 4.6 Alternative Formulation of System Analysis 5 PROGRAM FOR SYSTEM QUANTIFICATION: MODKITT 5.1 Formulation for M out of N Identical System 5.2 Flow Chart for System Analysis 5 PROGRAM FOR SYSTEM QUANTIFICATION: MODKITT 5.1 Formulation for M out of N Identical System 5.2 Flow Chart for System Analysis 5 A Note on M out of N System 5.3 A Note on M out of N System 5.4 Input to the Program 5.5 Output 5.6 Merits of the Program 5.7 Demrits and Suggestion for Further Improvement

			Page
CHAPTER	6	ILLUSTRATIVE PROGRAM FOR MINIMAL PATH AND CUTSET FOR AN ELECTRICAL SYSTEM	
	6.1 6.2 6.3	Introduction Definition Program Details	46 46 47
CHAPTER	7	FAULT TREE MODIFICATION PROGRAM	
	7.1 7.2 7.3 7.4 7.5	Approach	48 48 48 49 51
APPENDIX	I	DATA TO BE USED	54
APPENDIX	II	ALGORITHM FOR NUMERICAL INTEGRATION	58
APPENDIX	III	ITERATION TECHNIQUE	59
REFERENC	ES		60

ABSTRACT

We ventured to develope a complete software package for fault tree analysis of any system be it mechanical, electrical or nuclear. In doing so attempt was made to improve upon the existing computer codes in terms of ease to use, CPU time, efficiency and software facilities. A particular attention was paid to enlarge the scope of the software. For example, almost all kinds of gates have been allowed using fault tree modification program. tree quantification, 'M' out of 'N' type of system has been allowed and a new formulation has been done using Fussell's approximation. Save fault tree construction, all other processes in the fault tree analysis has been automated including the electrical systems associated in nuclear systems. We got unavailability at the end of 40 years $t_0 \stackrel{\text{be}}{\sim} 0.5 \times 10^{-7}$ for SNR-300 primary loop which is satisfactory according to 10 CFR 100 criterions. We also established that increase of redundancies improves the system but some componentabeing more critical than others. Our computer codes can, hence, be of immense help in system design.

CHAPTER 1

INTRODUCTION

The present work is devoted to generate a complete software package for reliability analysis of any system using fault tree method in a most general form. Also discussed is the application of the package to primary coolant loop with emergency core cooling of a LMFBR for which model chosen is that of SNR-300 (A German 300 MW Fast Breader Reactor). This package can be compared favourably with earlier similar packages in terms of its facilities, methodology, efficiency and CPU time on a computer.

The first program finds minimal cutsets for a OR fault tree containing upto 100/gates or 100 basic events. This number could be increased easily by increasing dimension of the concerned variables. MOCUS, on the other hand, can be used to find minimal cuts for upto 20 gates in a given tree. In this new program PCOMCP all basic events are coded by prime numbers and all logical operations and minimization processes are carried out by simple arithmetic operations. This reduces the storage requirement greatly since no character reading or logical operations are needed. A new method of providing input has been used in which number of lines or cards is no more than the number of basic events; thus simplifying the input process a great deal. In most of other programs

input is given gate by gate. Thus, number of input cards equals number of gates and hence a lengthy process. As in MOCUS, the maximum order of cutsets can also be specified in the input data.

Second program quantifies the fault tree, i.e. finds top event unavailability (probability) and other related parameters. This program is based on KITT formulation but there is an improvement. The present program takes care of M out of N systems for basic events and top event. It is much easier to specify the values of M & N rather than modifying fault tree itself to take into account such systems. This kind of systems are mostly encountered due to large redundancy in nuclear systems to improve reliability. As in KITT1 and KITT2 bracketing procedure has been used to find maximum and minimum top event unavailability. In present program, at some places FUSSEL's approximation has been used when such parameter are not accurately desirable and formulation for exact value is otherwise difficult. Data could be provided both in terms of Lambda and Meu or Q (unavailability) and w (unconditional failure intensity). In latter case by bisection method of iteration.Lambda and Meu are obtained. There are three options for providing accuracy desired. Option ○ ⇒ take all cutsets into account. Option 1 -> take maximum order of cutsets (specified). Option > 1 ⇒ specify the % accuracy desired. Integration uses Simpson's rule in

which deciional place accuracy is specified. It is obvious that program is most versatile and flexible in use.

Failure data and typical repair data for basic components have been obtained from WASH - 1400 report[1,2]

Nuclear Engg. & Design (1984 V 81-82, NED 1984 V 83),

Reliability technology by Green and Bourne, and other sources. From the analysis an unavailability of 0.5x10⁻⁷ has been obtained at the end of 40 year and it is seen that with time it decreases but not at a large rate for the primary coolant loop of LMFBR. This low unavailability has been obtained in LMFBR by using sufficient redundancies and standby systems.

Third program finds minimal cutsets for an electrical systems which contain large number of feed-backs, interconnection, and are represented by a ckt. graph rather than a fault tree. Entirely different approach is needed in this case. Electrical systems are integral part of nuclear power plant hence the interest. The program finds basic minimal path and the combinations which break these paths constitute the minimal cutsets [Chapter 6].

Last program is a fault tree modification program. It modifies the fault tree to take care of XOR, NOT, NAND, NOR gates. It utilises the gate equivalence for XOR and De Morgan's law for others. In some cases, level of the tree increases which makes the program slightly complex.

This kind of facility is not available in MOCUS or PREP-KITT. 'M' out of 'N' kinds of gates are taken care of at quantification level. Output of this program is a fault tree containing only AND and OR gates. Some of the basic events occur in negated form. It first determines the sub-branches which necessitates increase in the level of tree. All the basic event entries are modifies accordingly. GATE equivalence and De Morgan's law suggest the rest of the procedure.

CHAPTER 2

SYSTEM DESCRIPTION AND MODELLING

The system we chose in this study for reliability analysis was primary sodium loop and emergency core cooling system of SNR-300 which is also called Kalkar nuclear power station (a joint German, Belgium and Dutch project). This design is very similar for many fast breeders and as we will see the main features are also valid for Clinch-River Breeder reactor plant and other fast breeder reactors.

2.1 SNR 300 Details (Only Primary & Intermediate Loop)[7]

The three parallel loops of the heat transfer system (HTS) transfer the heat produced in the reactor via intermediate heat exchangers and steam generators to the electricity producing system. They are furthermore used for the decay heat removal with the pump running at 5% of their nominal speed. Even with two loops out of service, natural convection in the third loop can remove the decay heat without reaching boiling at the core outlet. Even in cases leading to a failure of all main loops, the decay heat removal can take place through six emergency heat exchangers operating in parallel and located inside the reactor tank.

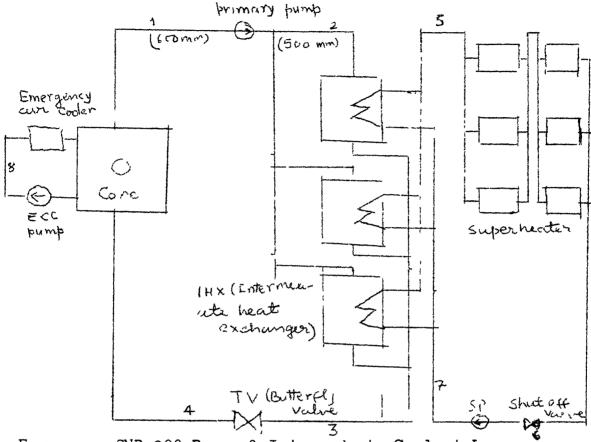


Figure: SNR-300 Prim. & Intermediate Coolant Loop

The pipes and components of heat transfer systems with the exception of the steam generator are using unstabilized austenitic stainless steel X8 Cr Ni 1811 (WN1.4948).

Each primary loop contains one circulating pump, a bank of three intermediate heat exchangers, one sodium flow meter and one throttle valve to reduce the coolant flow following a reactor shut down.

The coolant circulating pumps are positioned in the hot leg to provide a sufficient suction head at a low excess pressure prevailing in the upper part of the reactor

tank. The pumps are of variable speed, single stage, single-flow, radial type, arranged vertically with free sodium surface and argon cover gas atmosphere.

Heat exchangers are of straight tube design with a floating head at the lower end with the primary sodium flowing on the shell side, an arrangement that allows the tube bundle to be withdrawn without cutting the primary loop pipes.

The pipe connecting the reactor vessel to the pump has a diameter 600 mm which reduces to 500 mm for all other main pipes.

A butterfly valve located between IHX and the reactor vessel limits the sodium flow rate during decay heat removal operation, thus reducing thermal shocks.

All pipes except those in the annular region surrounding the reactor vessel are provided with an electric trace-heating system. The pipes in the reactor vessel, the pumps and IHX's are preheated by hot nitrogen.

The pipes of the three primary loops are laid out symmetrically in the reactor cell, from which they run to the three parallel primary cells. This arrangement cases shielding of the piping penetrations and reduces the activation of the structural material and of the secondary sodium.

2.2 Fault Tree Construction

First of all referring to SNR-300 figure we divide loop into two parts.

- (a) Primary Loop Consisting of pipe segments
 1,2,3,4, primary pump, Butterfly valve and heat exchanger.
- (b) Secondary Loop Consisting of pipe segments 5,6,7, shut off valve, superheater, evaporator and secondary pump.

Then following observations were made.

- (1) Pump has two kinds of failures (a) single ended or minor failure; (b) double ended or major failure.
- (11) Different pipe segments can in general (and in fact they are so) be of different diameters hence their failure data is expected to be different from one another. As a result, these pipe segments break or leak must be considered as separate basic events.
- (111) Heat exchangers, Butterfly valves, primary pump, secondary pump, shut off valve, superheater, evaporator have redundant duplications intended to improve reliability.
- (iv) Only when primary or intermediate heat transport system and emergency core cooling system fail, there is uncontrolled rise in core temperature.

- (v) Since major components have redundancies, there must be maintenance when one or more of redundant and main component fail. Hence repair rate must be taken.
- (v1) Primary pump is a sodium pump and is more sophisticated. Its data must be chosen carefully.
- (vii) There are three identical primary loops hence over all system is 1 out of 3.

Based on above information we make further subdivision of the system as follows: Primary loop is divided into two parts, (a) Valve line consisting of pipe segments 3,4 and Butterfly valve, and (b) Pump line consisting of pipe segments 1,2, primary pump and intermediate heat exchangers. Any of these parts' failure will lead to primary loop failure. Valve line failure occurs when either there is no supply from Butterfly valve or pipe length 4 has failed. Butterfly valve supply is cut off when either pipe length 3 is cut off or Butterfly valve is stuck. Pump line failure occurs when either there is no input to heat exchanger or heat exchanger fails. There is no input to heat exchanger if either pipe segment 2 fails o or no supply from primary pump. There is no supply from primary pump if pipe segment 1 fails or pump fails.

Intermediate loop fails if either valve line (consisting of pipe length 6 and 7, shut off valve and

sec. pump) fails or super heater, evaporator line fails (consisting of superheater, evaporator or pipe length 5).

Valve line fails if either pipe length 6 fails or subsystem from valve to heat exchanger fails. The later fails if pipe length 7 fails or pump and valve system fails.

Pump and valve system fails if either of these fails.

Superheater, evaporator line fails if pipe length 5 fails or any of superheater and evaporator fails.

Emergency core cooling system fails if either air cooler fails or there is no supply to air cooler. There is no supply to air cooler if either emergency pump fails or pipe length fails.

2.3 Data to be Used

Based on Appendix I, we decided to use the following data:

Compon en t	λ hr ⁻¹	μ hr ⁻¹
Emer. cooling pipe (single ended failure)	2.0x10 ⁻⁹	1.2x10 ⁻⁷
Emer.cooling pipe (double ended failure)	2.0x10 ⁻¹⁰	1.0x10 ⁻⁸
Other pipes (single ended)	1.0x10 ⁻¹⁰	5.0x10 ⁻⁹
Other pipes (double ended)	1.0x10 ⁻¹²	4.0×10^{-11}
Valve (Butterfly)	1.6x10 ⁻⁵	1.0x10 ⁻⁴
Primary pump*	9.17x10 ⁻⁷	1.0x10 ⁻⁵
Heat exchanger	4.184x10 ⁻⁶	2.0x10 ⁻⁵

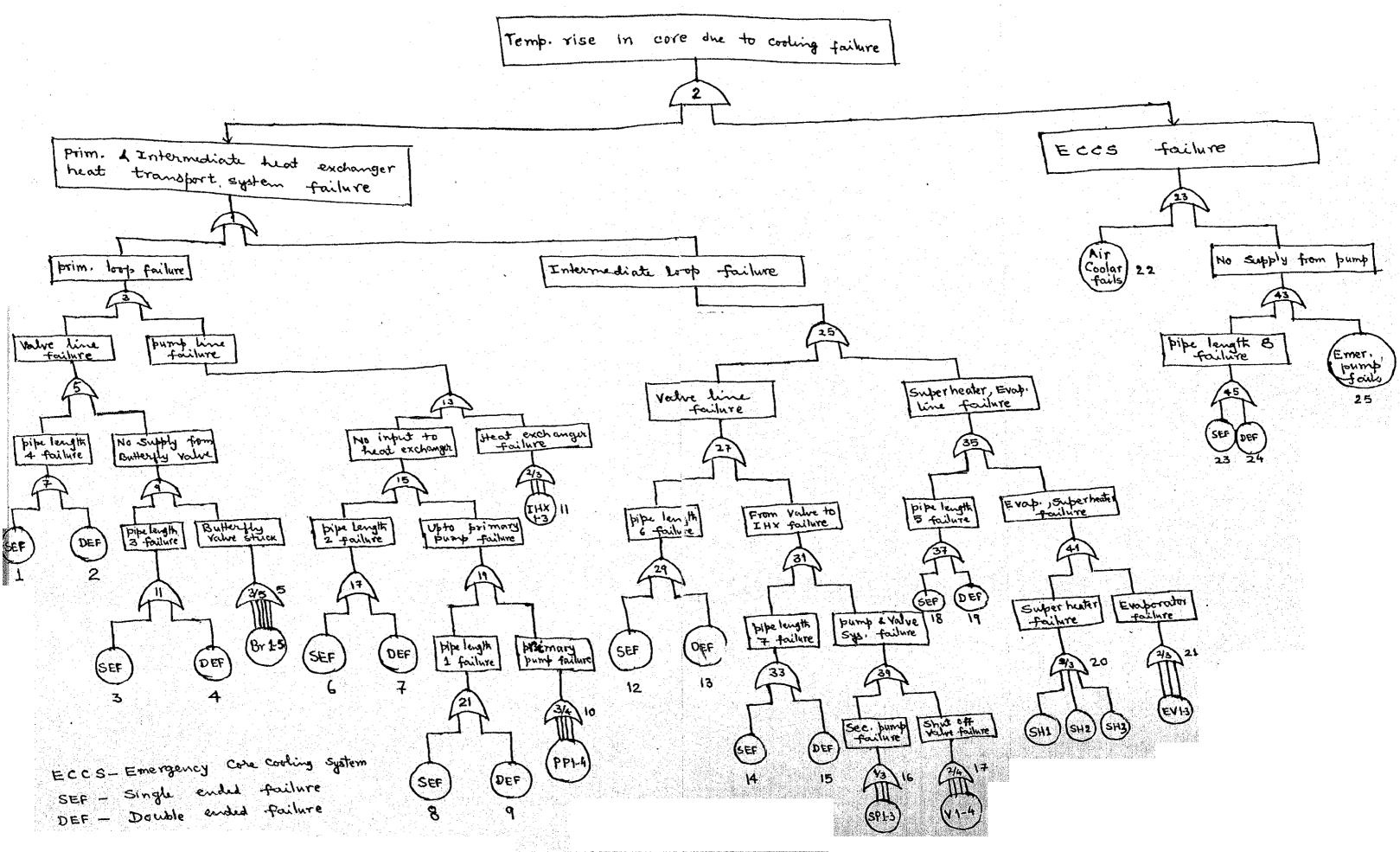
Compon ent	λ hr ⁻¹	μ hr ⁻¹
Secondary pump Shut off valve Super-heater Evaporator ECC pump Air cooler	2.5x10 ⁻⁶ 3.0x10 ⁻⁵ 8.0x10 ⁻⁶ 8.0x10 ⁻⁶ 2.5x10 ⁻⁶ 3.0x10 ⁻⁶	2.5x10 ⁻⁵ 3.0x10 ⁻⁴ 5.0x10 ⁻⁵ 5.0x10 ⁻⁵ 2.5x10 ⁻⁴ 5.0x10 ⁻⁴

2.4 Reliability Program Objectives

We aim at ensuring that the liklihood of exceeding the nuclear radiation dose guidelines of 10CFR 100[12] at the plant site boundary should not be greater than 10⁻⁶ per reactor operating year that in-place core-coolable geometry will be lost [8]. Loss of in-place coolable core geometry is a failure criterion which is used to characterize very low probability events. If core coolable geometry is lost, there is no assurance that significant core damage could not occur, even though there is still a low probability that site boundary dose guidelines could be exceeded since the plant includes a number of containing barriers, one of which is the containment structure. probability of occurrence of potential initiators of loss of coolable geometry can be controlled by design. It then becomes the task of the Reliability Program to assure the

high reliability of systems necessary to prevent the onset of such initiating events. Basic tasksof the Reliability Program are (1) to identify those extremely unlikely events having the potential to produce loss of coolable core geometry (2) to ensure through reliability engineering design that all such events are of sufficiently low probability to meet the goal set (3) to confirm this high reliability through analytic assessment and testing.

An initial reliability allocation against the overall goal was made for potential initiators which might threaten coolable geometry [8]. The division of the overall numeric goal among safety systems was based on the functional role of each system and its predicted relative failure potential. On the basis of this, the preliminary unreliability allocation established for shutdown heat removal system [8] was < 8x10⁻⁷ failures per year.



2.5 FAULT TREE

CHAPTER 3

PROGRAM PCOMCP FOR FINDING MINIMAL CUTSETS

3.1 Definition

Cutsets — A cutset is a collection of basic events; if all these basic events occur, the top event is guaranteed to occur.

Pathset - It is a collection of basic events and if none of the events in the set occur, the top event is guaranteed to not occur.

Minimal cutset - A minimal cutset is such that if any basic event is removed from the set, the remaining events collectively are no longer a cutset. This is obtained from cutset by removing cuts which are redundant according to some rules laid down below.

Minimal Pathset - is a path set such that if any basic event is removed from the set, the remaining events collectively are no longer a path set.

3.2 Redundancies to be removed for Generation of Minimal Cutset

(1) Redundant Factor

If in any cut we have A.A. A or A like term replace it by A.

(11) Subset Redundancy

If two cuts are such that one is subset of other remove the superset, i.e. A + AB = A.

(111) Term Redundancy

If two terms are repeated in the cutset then remove the repeated term, $AB + AB = AB_{\bullet}$

3.3 Algorithm

The program is based on the unique factorization properties of natural numbers stated in the form of following theorem.

Unique Factorization Theorem [4]

Every natural number greater than 1 can be expressed as a product of prime factors in one and only way, apart from the order in which the factors are written.

Our strategy is to assign one prime number to each basic event, doing arithmetic operations for logical GATES, removing redundancies in cutsets and finally decode them back.

A particular combination of basic events can be expressed uniquely as a single number which is equal to the product of prime numbers corresponding to the basic events.

3.4 Program Details

We follow the following steps:

- (1) Assignment of one prime number to each basic event.
 - (11) Go bottom up.
- (111) Go up level by level (to be described). A level is the number of gates from top after which the event is encountered.
- (iv) For each of OR gate encountered we preserve all the inputs to gate in an array.
 - (v) For each AND gate we multiply the input codes.
- (v1) Of the final array, if two number is multiple of or equal other larger/is removed. This is to remove of redundancy No. (ii) and (iii).
- (vii) Of the final set, each numbers is prime factorized. If any factor isrepeated in the factor set they are removed. The factor set when decoded gives minimal cutset. This step removes the redundancy (i).
- (viii) If number of prime factors increase the maximum order of cutsets wanted, that cut is also removed.
- (1x) AND gate is designated by an even number to the gate and OR gate by an odd number.

Method of inputting the tree structure is by assigning a series of integers which represent the gates linking the top event to a primary event. The length of each series is equal to maximum level (i.e. maximum number

of gates from Top event to basic event) plus one. The gate number O indicates that there is no gates at that position. The order of row corresponds to the cenfiguration of a fault tree.

Level by level is done as follows.

First line of input data is read and level is decided. The number is stored in the matrix element N(L,1) where L is level number. Second line of input data is then read. If level number is same as previous number, the last gate operation is done. If last gate is OR gate (1.e. gate number is odd), it is stored in N(L,2) i.e. in the N(L,x) which is vacant (i.e. zero) and x is minimum. On the other hand if gate is AND gate (i.e. gate number is even) all N(L,x) elements are multiplied by the current line basic event number. Once the gate operation is done level is reduced by one and this number is stored. Now the third line is read. If the level number equals the level number stored, the gate operation is done according to rules aforesaid and gate type indicated by the gate number being odd or even at the level's place from the Top gate number row wise. Level number is reduced by one and this level is stored. In cases when the current level is not equal to the stored level number, the current basic event coded number is stored in N(L',1) and next line read, if level is again not equal to previous level number, this basic even number is stored in N(L",1)

and this is carried till the two successive levels are equal. Gate operation is done and level number is again reduced. If this level pointer is equal to previous level number, proper operation done and this process is repeated till all the numbers are in N(1,x) where x varies from 1 to No. of OR gates in the fault tree.

To remove the redundancies (ii) and (iii), the final set of numbers $N(1,x) \ \forall \ x < No.$ of OR gates, is checked for multiplicity. If any number in this set is multiple of any other, the larger (or equal) is set equal to zero. Once this procedure is carried out supersets are removed. Next for each non-zero elements in N(1,x) set, prime factors are found. If any prime factor is repeated in any element in N(1,x), this repeated factor is removed, i.e. one of repeated factors are kept. This process ensures the removal of type (i) redundancy. Corresponding to each number in set N(1,x), the set of non-repeated prime factors when decoded give minimal cutset elements. The number of minimal cutsets equal the number of nonzero element in set N(1,x).

3.5 Salient Features of the Program

- (1) Coding by prime numbers ease out the minimization of cutset procedure.
- (ii) Logical operations carried out by arithmatic and matrix operation.

- (111) Actual basic event No. when coded by prime numbers does not increase the CBE value very much as compared to actual basic event No. (CBE=Coded Basic Event).
 - (iv) The maximum order of cutsets could be specified.
- (v) Level by level operation is actual practice reduces the total number of operation required.
- (v1) Because of (1), (111) and (v) the program is efficient and takes less CPU time.
- (vii) Memory storage required is less than many other minimal cutset enumeration programs.
- (viii) The maximum number of OR gates and input right now could be 100. This can be increased by simply increasing the dimension of some arrays in the program.

3.6 Limitations of the Program

- (1) All gates must have only two inputs. Only the top gate can have 3 or more inputs.
- (11) As its the program takes care of only AND and OR gates. Some more gates can be taken into account as mentioned below:
- (a) NOT gate the basic event itself is changed. It is considered independent event with R=1 not inverted event reliability.
- (b) INHIBIT Gate It is considered an AND gate.
 With conditional event as a basic event.

(c) Priority AND - It is besically AND gate with some sequencing; so it is treated as AND gate.

3.7 Operations to be Carried Out

The operation can be summarized as below:

- (a) A line is read and level is decided.
- (b) If level is equal to previous step level no. Logical operation is to be done otherwise CBE is stored in N(L,1).
- (c) Logical operation is carried out as follows: If it is an OR gate the CBE is to be stored in vacant place of N(L,x). On the other hand, if it is an AND gate all the elements of N(L,x) are multiplied by CBE,
- (d) If any logical operation is done LP is decreased by 1. If NG (LP) is even, (i.e. AND gate) all combination of multiplication of N(LP, x) and N(LP + 1, x) is carried out and stored in N(LP, x). In cases when NG (LP) is odd, All elements of N(LP + 1, x) stored in vacant (i.e. zero) places of N(LP, x). All elements of N(LP + 1, x) reduced to zero.
- (e) LP decreased further and (d) line operation carried out till LP is zero.
- (f) When all of input data is over, factorization, minimization and decoding is done as outlined above. If data is not over go to (a).

CHAPTER 4

SYSTEM QUANTIFICATION - A THEORETICAL OVERVIEW

4.1 Some Definitions [13] and Symbol Meanings

(a) Reliability at time t = R(t).

The probability that the component experiences no failure during the time interval (0, †) given that the component was repaired at time zero.

(b) Unreliability at time
$$t = F(t) = 1-R(t)$$
 (4.1)

- (c) Failure density at time t = f(t)The first order derivative of F(t).
- (d) Failure rate = r(t).

The probability that the component experiences a failure per unit time at time t given that the component was repaired at time zero and has survived to time t.

(e) Mean time to failure = MTTF

The expected value of time to failure, i.e. mean of the span of time from repair to first failure

$$MTTF = \int_{0}^{\infty} t f(t) dt$$
 (4.2)

(f) Repair probability at time t = G(t).

The probability that the repair is completed before time t given that the component failed at time zero.

(g) Repair density of G(t) = g(t)The first order derivative of G(t). (h) Mean time to repair = MTTR.

The expected value of time to repair, i.e. mean of length of time from the failure to the succeeding first repair

$$MTTR = \int_{0}^{\infty} t g(t) dt \qquad (4.3)$$

(1) Repair rate = m(t).

The probability that the component is repaired per unit time at time t given that the component failed at time zero and has been failed to time t.

(j) Availability at time t = A(t).

The probability that the component is normal at time t given that it was as good as new at time zero.

$$A(t) \geq R(t)$$
.

(k) Unavailability at time t = Q(t)

The probability that a component is in the failed state at time t, given that it jumped into the normal state at time zero

$$Q(t) \leq F(t)$$

(1) Conditional farlure intensity = λ (t)

The probability that the component fails per unit time at time t, given that it is in the normal state at time zero and is normal at time t.

> (m) Unconditional failure intensity at time t = w(t)The probability that a component fails per unit time at

t, given that it jumped into the normal state at time zero.

(n) Expected number of failures (ENF) = W(t,t+dt)

Expected number of failures during [t, t+dt), given that the component jumped into the normal state at time zero.

(o) $W(t_1, t_2) = ENF$ over a period.

Expected number of failures during (t_1, t_2) , given that the component jumped into the normal state at time zero.

$$W(t_1, t_2) = \int_{t_1}^{t_2} w(t) dt$$
 (4.4)

(p) Conditional repair intensity = μ (t)

The probability that a component is repaired per unit time at time t, given that it jumped into the normal state time zero and is failed at time t.

- (q) Unconditional repair intensity at time t = v(t)The probability that the component is repaired per unit time at time t, given that it jumped into the normal state at time zero.
 - (r) Expected number of repairs is an interval = $V(t_1, t_2)$

Expected number of repairs during $[t_1, t_2)$, given that the component jumped into the normal state at time zero.

$$V(t_1, t_2) = \int_{t_1}^{t_2} v(t) dt$$
 (7.5)

4.2 Fundamental Relations [14]

A(t) = R(t) for non-repairable components

 $\lambda(t) = r(t)$ for non-repairable components

$$R(t) = \int_{t}^{\infty} F(u) du \qquad (4.6)$$

$$\mathbf{r}(t) = \frac{\mathbf{f}(t)}{1 - \mathbf{F}(t)} \tag{4.7}$$

$$R(t) = \exp \left[-\int_{0}^{t} \mathbf{r}(u) du\right]$$
 (4.8)

$$f(t) = r(t) \exp \left[-\int_{0}^{t} r(u) du\right] = r(t)R(t)$$
 (4.9)

$$m(t) = \frac{g(t)}{1 - G(t)} \tag{4.10}$$

$$G(t) = 1 - \exp \left[- \int_{0}^{t} m(u) du \right]$$
 (4.11)

$$g(t) = m(t)[1-G(t)] = m(t) exp[- \int_{0}^{t} m(u)du]$$
 (4.12)

If constant failure rate $=\lambda = r(t)$ and non-repairable

$$\lambda (t) = - \frac{1}{R(t)} \frac{dR(t)}{dt}$$
 (4.13)

$$R(t) = e^{-\lambda t}$$
 (4.14)

$$F(t) = 1 - e^{-\lambda t} \tag{4.15}$$

$$f(t) = \lambda e^{-\lambda t}$$
 (4.16)

$$MTTF = \frac{1}{\lambda} \tag{4.17}$$

If constant repair rate $=\mu = m(t)$

$$G(t) = 1 - e^{-\mu t}$$
 (4.18)

$$g(t) = \mu e^{-\mu t}$$
 (4.19)

$$MTTR = \frac{1}{\mu} . \qquad (4.20)$$

4.3 Relations among the Whole Process

- (a) Unconditional intensities w(t) and v(t). The component which fail during (t, t+dt] are of two types:
- (1) Type 1:A Component which was repaired during
 [u, u+du) , has been normal at time t, and fails during
 [t, t + dt), given that the component jumped into the normal state at time zero.

Probability for such component is v(t) du.f(t-u)dt since v(u)du) = probability that the component is repaired during [u,u+du), given that it is as good as new at time zero and f(t-u)dt = the probability that the component has been normal to time t and failed during (t, t+dt], given that it was as good as new at time zero and was repaired at time u.

(11) Type 2: A component which has been normal to time t and fails during [t, t+dt), given that it jumped into the normal state at time zero.

Probability of second type of components is f(t)dt w(t) dt = Probability that the component fails during [t, t+dt), given that it jumped into the normal state at time zero

$$w(t)dt = f(t) dt + dt \int_{0}^{t} f(t-u) v(u) du$$

or $w(t) = f(t) + \int_{0}^{t} f(t-u) v(u) du$ (4.21)

(b) Second Relationship: The component which are repaired during [t, t+dt) is one which was failed during [u,u+du), has been failed to time t and repaired during

[t, t+dt], given that the component jumped into the normal state at time zero.

The probability of such components is w(t) du.g(t-u)dt v(t) dt = dt f(t-u) w(u) du v(t) = v(t) = v(t) = v(t) v(t) = v(t) v(t) = v(t) v(t) = v(t) v(t)

(c) Unavailability:

$$Q(t) = W(0,t) - V(0,t)$$

$$= Number of for large. Number of more re-$$

= Number of failures - Number of repairs at time t

(d) Failure intensity $\lambda(t)$.

$$\lambda (t) = \frac{w(t)}{1-Q(t)}$$
 (4.24)

(e) Repair intensity $\mu(t)$

$$\mu(t) = \frac{v(t)}{Q(t)} \tag{4.25}$$

4.4 Laplace Transform Analysis for the Whole Process

Laplace Transform of (4.16)

$$L[f(t)] = \frac{\lambda}{S+\lambda}$$

$$L[g(t)] = \frac{\mu}{S+\mu} (4.19)$$

Laplace transform of (4.21) and (4.22)

$$L[w(t)] = L[f(t)] + L[f(t)] \cdot L[v(t)]$$

$$L[v(t)] = L[g(t)] \cdot L[w(t)]$$

Using the
$$L[f(t)]$$
 and $L[g(t)]$

$$L[w(t)] = \frac{\lambda}{S+\lambda} + \frac{\lambda}{S+\lambda} L[v(t)]$$

$$L[v(t)] = \frac{\mu}{S+\mu} L[w(t)]$$

Solving the two equations for L w(t) and L v(t)

$$L[w(t)] = \frac{\lambda \mu}{\lambda + \mu} \left(\frac{1}{S}\right) + \frac{\lambda^2}{\lambda + \mu} \left(\frac{1}{S + \lambda + \mu}\right)$$

$$L[v(t)] = \frac{\lambda \mu}{\lambda + \mu} \qquad (\frac{1}{S}) - \frac{\lambda \mu}{\lambda + \mu} (\frac{1}{S + \lambda + \mu})$$

Taking Laplace inverse

$$w(t) = \frac{\lambda \mu}{\lambda + \mu} + \frac{\lambda^2}{\lambda + \mu} e^{-(\lambda + \mu)t}$$
 (4.26)

$$v(t) = \frac{\lambda \mu}{\lambda + \mu} - \frac{\lambda \mu}{\lambda + \mu} e^{-(\lambda + \mu)t}$$
 (4.27)

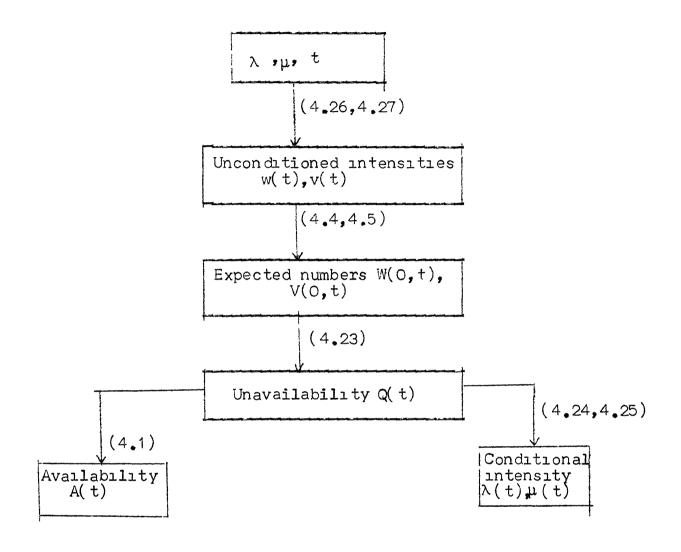
$$W(0,t) = \frac{\lambda \mu}{\lambda + \mu} t + \frac{\lambda^2}{(\lambda + \mu)^2} (1 - e^{-(\lambda + \mu)t}) \qquad (4.28)$$

$$V(0,t) = \frac{\lambda \mu}{\lambda + \mu} - \frac{\lambda \mu}{(\lambda + \mu)^2} (1 - e^{-(\lambda + \mu)t}) \qquad (4.29)$$

Q(t) = W(0,t) - V(0,t) =
$$\frac{\lambda}{\lambda + \mu}$$
 (1-e^{-(\lambda + \mu)'}) (4.30)

4.5 System Analysis

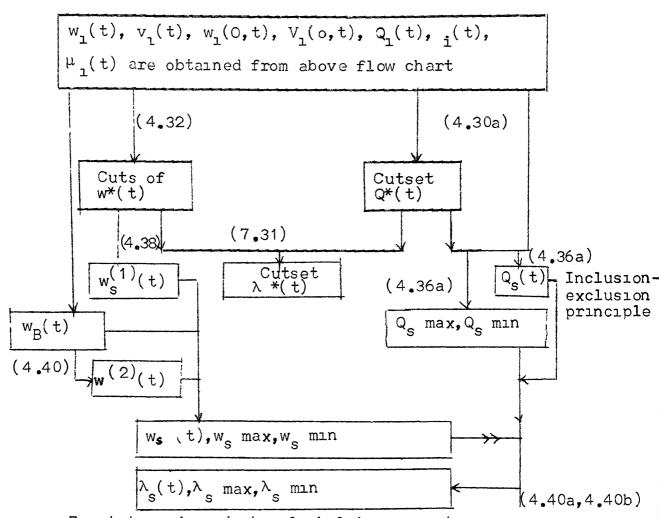
A. Component analysis is done on the basis of following flow chart:



Modified version of above flow chart will be discussed in the next chapter which we used in our program.

KITT - The code is an application of kinetic Tree theory and handles independent basic events which are non-repairable or repairable, provided they have constant failure fates and constant repair rates

B. Flow Chart for KITT Computations



Exact time-dependent reliability parameters are

determined for each basic events and cutsets, but for the system as a whole the parameters are obtained by upper or lower bound approximations or by bracketing. In bracketing procedure, the various upper and lower bounds can be obtained as close to each other as desired, and thus the exact value

for system parameters are obtained if the user so choses.

w(t), v(t) are obtained by equations (4.21) and (4.22). For this purpose, numerical integration is used. W(0,t), V(0,t) are obtained by another integration for given t. Q is found by equation (4.23).

Minimal Cutset Parameters:

(a) Unavailability - A cutset is occurring if all the basic events in the cutset are occurring

(b) Conditions failure intensity and Unconditional failure intensity:

$$\lambda^*(t) = \frac{w^*(t)}{1 - Q^*(t)}$$
 (4.31)

where

$$w * (t) = \sum_{j=1}^{n} w_{j}(t) \qquad \pi \qquad Q_{\underline{1}}(t)$$

$$1 = 1 \qquad 1 \neq 1$$

$$1 \neq 1$$

(c) Similarly

$$v * (t) = \sum_{\substack{j=1 \\ j \neq j}}^{n} v_{j}(t) \prod_{\substack{l=1 \\ 1 \neq j}}^{n} [1-Q_{1}(t)]$$
 (4.33)

$$\mu * (t) = \frac{v^*(t)}{Q^*(t)}$$
 (4.34)

(d) Also

$$W * (0,t) = \int w * (u) du$$
 (4.35)

 $V * (0,t) = \int v * (u) du$ (4.36)

System Parameters ·

(a) Unavailability

Let d = event that all the basic events of ith

minimal cutset exist at time t.

The ith minimal cutset failure exist

at time t.

By inclusion-exclusion principle

$$Q_{s}(t) = \Pr\left(\begin{array}{c} N_{c} \\ U \\ 1=1 \end{array} \right) ; \quad N_{c} = \begin{array}{c} N_{0} \text{ of minimal} \\ \text{cutsets} \end{array}$$

$$= \begin{array}{c} N_{c} \\ \Sigma \\ 1=1 \end{array} \Pr\left(d_{1} \right) - \begin{array}{c} N_{c} \\ \Sigma \\ 1=2 \end{array} \right) \Pr\left(d_{1} \right) d_{1} d_{1} d_{2} d_{1} d_{$$

The mth term is the contribution to $Q_s(t)$ from m minimal cut set failures existing simultaneously at time t

$$Q_{s}(t) = \sum_{i=1}^{N_{c}} Q_{i} * (t) - \sum_{i=2}^{N_{c}} \sum_{j=1}^{\pi} \prod_{i,j} Q(t) + \dots$$

$$+ (-1)^{m-1} \sum_{i=1}^{N_{c}} q_{i} * q_{i} *$$

where \mathbf{q} is the product of $\mathbf{Q}(t)$'s for the basic events in cutset \mathbf{q} or \mathbf{q} ...or \mathbf{q}

Bracketing: If in above expression, only first term is taken, it is upper bound for $Q_s(t)$. If first two terms taken, it is lower bound for $Q_s(t)$. If 1st three terms taken, it is better upper bound for $Q_{\mathbf{s}}(t)$ and so on.

Upper bound alternative expression is due to Esary coschan = $1 - \frac{N}{\pi}c \left[1 - Q_1 * (t)\right]$. and Proschan =

This upper bound estimate is sometimes conservative estimate, but it is exact when the cutsets are disjoint sets of basic events.

(b) Unconditional failure intensity

 $w_s(t)$ = Expected number of times the top event occurs at time t, per unit time

w(t;1,...m) = The unconditional failure intensity for a mode of failure which has as its basic failures the basic failures which are common members to all the mode failures 1,..., m

$$w_{s}^{(1)}(t) = \sum_{i=1}^{N_{c}} w_{i} *(t) - \sum_{i=2}^{N_{c}} \sum_{j=1}^{1-1} w(t;i,j) \xrightarrow{\pi} Q(t)$$

$$+ \sum_{i=3}^{N_{c}} \sum_{j=2}^{1-1} \sum_{k=1}^{1-1} w(t;i,j,k) \xrightarrow{\pi} Q(t) +$$

$$+ (-1)^{N_{c}-1} \qquad w(t;1,...,N_{c}) \qquad \pi \qquad Q(t) \qquad (4.38)$$

$$A = \text{The event that one or more of cutset} \qquad R$$

$$B = A \qquad A \qquad D \qquad A \qquad D \qquad B$$

 $\widetilde{w}_{B}(t;1,...,m)$ dt = Pr(e₁ $\cap ... \cap e_{m} \cap B$)

$$= \sum_{i=1}^{N_c} \Pr(e_1 \cap \dots \cap e_m \cap d_i) - \sum_{i=2}^{N_c} \sum_{j=1}^{i-1} \Pr(e_1 \cap \dots \cap e_m \cap d_i) - \sum_{i=2}^{N_c} \sum_{j=1}^{N_c} \Pr(e_1 \cap \dots \cap e_m \cap d_i) - \sum_{i=2}^{N_c} \Pr(e_1 \cap \dots \cap e_m \cap e_m) - \sum_{i=2}^{N_c} \Pr(e_1 \cap \dots \cap$$

$$w_{s}^{(2)} = \sum_{i=1}^{N_{c}} w_{B}(t;i)dt - \sum_{i=2}^{N_{c}} \sum_{j=1}^{N_{c}} w_{B}(t;i,j) + \cdots$$

$$+ (-1)^{N_{c}-1} w_{B}(t;i,\dots,N_{c}) \qquad (4.40)$$

Bounds:

(1)
$$w_s(t)_{min} = w_s^{(1)}(t)_{min} - w_s^{(2)}(t)_{max}$$

 $w_s(t)_{max} = w_s^{(1)}(t)_{max} - w_s^{(2)}(t)_{min}$

(11) If
$$N_c$$
 is even.

$$Q_s(t) = Q_s(t)_{min}$$

$$w_s(t) = w_s(t)_{min}$$

$$\lambda_s(t) = \lambda_s(t)_{min}$$

If N is odd:

$$Q_s(t) = Q_s(t)_{max}$$

$$w_s(t) = w_s(t)_{max}$$

$$\lambda_s(t) = \lambda_s(t)_{max}$$

$$(111) \lambda_{s}(t)_{max} = \frac{w_{s,max}}{1-Q_{s,max}}$$
 (4.40a)

$$\lambda_{s}^{(t)}_{min} = \frac{\frac{W_{s,min}}{1 - Q_{s,min}}}{(4.40b)}$$

(c) Integrated number of failures $W_s(0,t) = \int_0^t w_s(u) du$ (4.41)

4.7 Alternative Formulation of System Analysis - Short-Cut Technique

J.B. Fussell formulated this technique which is basically back-of the-envelope guesstimate. It requires as input failure and repair rates for basic events and minimal cutsets. It assumes exponential distribution of and and independent of component failures.

(a) Component Level Analysis:

$$Q_{1} = 1 - e^{-\lambda_{1}t} = \lambda_{1}t \qquad (4.42)$$

$$1f \lambda_{1}t < 0.1$$

If components repairable

$$Q_{1} = \frac{\lambda_{1}}{\lambda_{1} + \mu_{1}} \frac{\lambda_{1}}{\lambda_{1}} << 0.1$$
 as t becomes large and if $\frac{\lambda_{1}}{\mu_{1}} << 0.1$

$$Q_{1} \simeq \frac{\lambda_{1}}{\lambda_{1} + \mu_{1}} \simeq \frac{\lambda_{1}}{\mu_{1}} \text{ if } t > \frac{2}{\mu_{1}}$$
 (4.43)

(b) Cutset level Analysis:

Using equations (4.32) and (4.24)

$$w_{\underline{1}} * (t) \stackrel{\cong}{=} \sum_{j=1}^{n} [1 - Q_{j}(t)] \lambda_{\underline{1}}(t) \qquad \begin{array}{c} n \\ \pi \\ 1=1 \\ 1 \neq j \end{array}$$

Substituting equation (4.44) here,

$$w_1 * (t) \cong Q_1 * (t)$$

$$\sum_{j=1}^{n} \frac{\lambda_j}{Q_j}(t)$$
(4.45)

noting $1 - Q_1(t) \ge 1$

$$\lambda^{*}(t) = \frac{w_{1}^{*}(t)}{1 - Q_{1}^{*}(t)}$$
 (4.46)

(c) System Level Analysis using bounding Procedures:

$$\lambda_{s} \stackrel{\sim}{=} \sum_{i=1}^{N_{c}} \lambda_{s} * \tag{4.48}$$

$$w_s(t) \stackrel{N}{\simeq} \sum_{i=1}^{N_c} w_i * (t)$$
 (4.49)

$$\lambda_{s} \simeq \frac{w_{s}(t)}{1-Q_{s}(t)} \qquad (4.50)$$

or

CHAPTER 5

PROGRAM BOR SYSTEM QUANTIFICATION: MODKITT

5.1 Formulation for m Out of n Identical Systems

(a) Unavailability:

m out of n system: Top event unavailable if any of m or more systems out of n systems are unavailable.

By binomial distribution,

$$Q_{s}(t) = \sum_{k=m}^{n} {n \choose k} Q^{k} (1-Q)^{n-k}$$
 (5.1)

(b) Unconditional and conditional intensities for m out of n systems. There are $\binom{n}{m}$, mth order cutsets; $\binom{m+1}{m+1}$, $\binom{m+1}{m}$ th order cutsets and so on. If we neglect higher order cutsets we are left with $\binom{n}{m}$, mth order cutsets. For finding minimal cutsets, we must do so.

Using equation (4.32) for any cutset of mth order

$$w *(t) = m Q^{m-1} w$$

Since there will be midentical terms with valve w Q^{m-1} Finally using Fussell's approximation [13] equation (4.49)

$$w_{s}(t) = {n \choose m} m Q^{m-1} w$$

$$= \frac{n!}{m! n-m!} m Q^{m-1} w$$

$$w_{s}(t) = \frac{n!}{m-1! n-m!} Q^{m-1} w$$
(5.2)

$$\lambda_{s}(t) = \frac{w_{s}(t)}{1 - Q_{s}(t)}$$
 (5.3)

(c) Unconditional and conditional repair intensities using eqn.(4.33)

$$v * (t) = m v(t) \cdot (1-Q)^{m-1}$$
 for any of $\binom{n}{m}$ cutsets of mth order.

Using Fussell's approximation

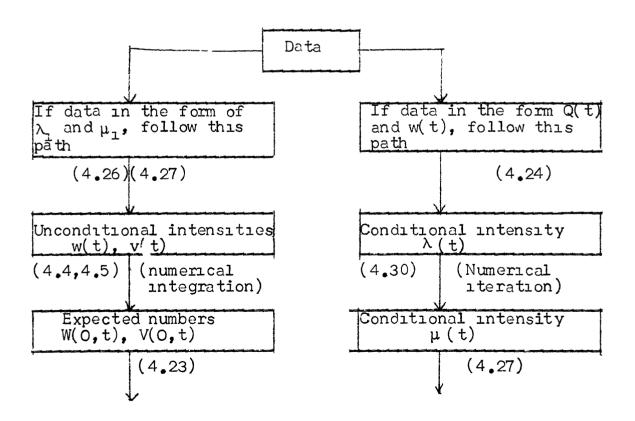
$$v_s(t) = \binom{n}{m} m v (1-0)^{m-1}$$

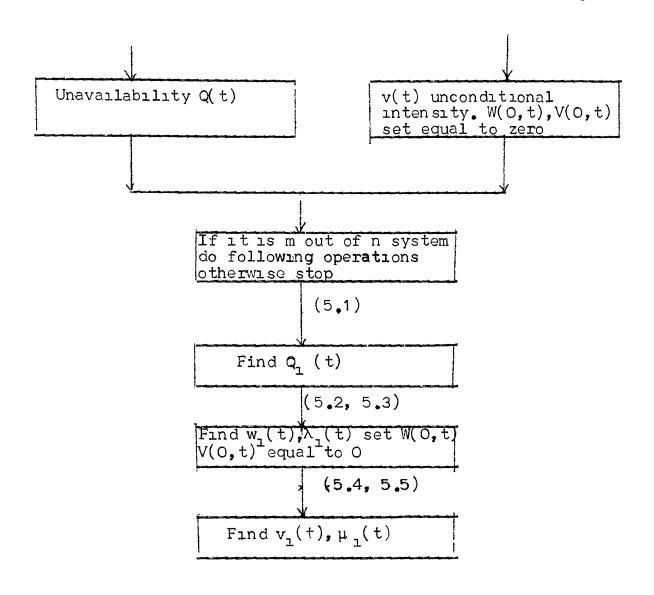
$$= \frac{n!}{m-1! \ b-m!} (1-0)^{m-1} v \qquad (5.4)$$

$$v_s(t) = \frac{v_s(t)}{Q_s(t)} \qquad (5.5)$$

5.2 Flow Chart for System Analysis

Before looking at final flow charge, let's have a look on the component or basic event analysis.

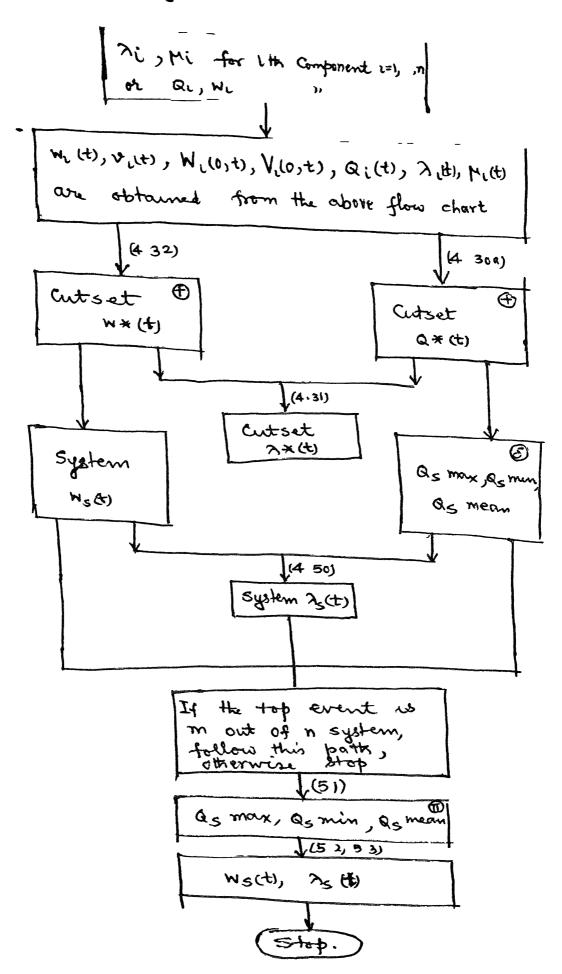




5.3 A Note on m Out of n System

If we do not define m out of n system as done in section 5.1 rather as — "Top event available if any of m or more systems out of n systems are available" — we can still use the formulation of (5.1) if we do the following. Replace m by n-m+1.

System analysis;



- Not all cutsets are taken. There are 3 options:
 Option 0 => Take all cutsets
 - Option 1 ⇒ Maximum order of cutsets to be considered are specified. Higher order cutset Q(s) are set to zero.
 - Option 2 Or more => % accuracy desired is specified.

 If $\frac{Q* Q*}{Q*}$ > % assigned max

 Q * is set to zero.
- Bracketting has been used to find Q_{s,max},
 Q_{s,min}. If the first three terms taken
 in equation (4.36a), it gives Q_{s,max}. If
 first two terms taken, eqn.(4.36a) gives
 Q_{s,min}.

$$Q_{s} \text{ mean } = \sqrt{Q_{s,max}} * Q_{s,min}$$
 (5.6)

This geometric mean has been suggested in WASH-1400 report [4,5].

For all these quantities $Q_{s,max}$, $Q_{s,min}$, $Q_{s,mean}$, same equation (5.1) has been used.

Hence $Q_{s,max}$ and $Q_{s,min}$ are not very accurate but $Q_{s,mean}$ is exact.

5.4 Input to Program

In file named FOR 24.DAT give:

In the first line - Time and decimal accuracy of result wanted.

In 2nd line onwards component no, λ (Q), μ (w), M,N, MN for all basic events. M,N indicates M out of N system.

$$MN = 0 \Rightarrow P1 = \lambda \qquad P2 = \mu$$

$$MN \neq 0 \Rightarrow P1 = Q(T) P2 = w(T)$$

Next line must begin with O to indicate end of basic events.

Next line we have to give OPTION = ?

If Option = $0 \Rightarrow take all cutsets$.

If option = 1 => Next line must contain

MAX ORDER = ?

If option > 2 => Next line must contain % = ?

Next lines contain cutsets one in each line till all cutsets are over. End of cutset information again indicated by a line starting with O or a black line.

Last line has M and N for the TOP GATE.

5.5 Output

First few lines have w(t), v(t), W(0,t), V(0,t), Lambda, Meu. and Q(t) for basic events.

Next we have

w * (t), λ * (t) and Q * (t) for the relevant cutsets only.

Lastly, λ_s , w(s), Q(s)min, Q(s)max, Q(s)mean for the total system.

Note: W(0,t), V(0,t) is set to zero for some basic events, this has been done to reduce computational effort. These quantities are required for calculation of Q(t), so if Q(t) is obtained by any alternate formulation or as such provided in input these quantities have no relevance and hence have been set to zero.

5.6 Merits of the Program

- (1) In all formulation the most important quantity Q(t) (unavailability) calculation has been done exactly except for bracketing. First three terms of equation (4.36a) has been taken for upper bound which make it more close to actual value. Even for M out of N system unavailability calculation is exact.
- (11) Fussell's approximation has been used for quantities which are not of primary interest like w(t) of m out of n system and $w_s(t)$ for the entire system. Rest of the other quantities' formulation is exact like W(0,t), V(0,t), w(t), v(t) for components.
- (113) Answer accurate to any decimal place can be obtained. The iteration procedure and integration procedure has been written in a such a manner that it automatically reduces the step size of iteration for obtaining the desired

decimal place accuracy.

(iv) Only those cutsets have been considered whose reliability is large enough according to certain criterion enumerated in the form of OPTION. This reduces the computational effort drastically. This reduces the computational effort drastically. In the current input, only 12 out of total 84 cutsets are important for 99% accuracy.

5.7 Demerits and Suggestions for Further Improvement

- (1) The bracketting procedure has not been kept flexible. The number of terms for upper bound approximation and lower bound approximation has not been kept variables but are 3 and 2 in this program. So desired accuracy of $Q_{\rm mean}$ can not be specified. This is not a particularly severe demerit since the successive terms of equation (4.36a) decrease by Q(t) which is a small number and hence two bounds found above is almost close to the actual value. In any case $Q_{\rm mean}$ is found by a method suggested by WASH 1400 report.Hence, it is very dependable.
- (11) Fussell's approximation has been used for some quantities which is valid only for large time. This again is not a severe constraint since the approximation has been used only for quantities of secondary importance. MTTF and MTTR are in a few hours generally less than 100 whereas the time to be considered for calculation is in years. Hence

condition of the kind equation (4.43) and large time is usually satisfied.

(111) $v(t), \mu(t)$ for cutsets and overall system has not been found. This has not been done in KITT either. The reason for this is that these quantities are not of primary interest. Secondly, not all components are repairable hence calculation in those cases is not necessary.

5.8 Discussion of Result

For LMFBR primary loop, we obtained the following result for unavailability of the system fault tree we started out with.

Time	^(s)	w(s)	🙊 (s)min	Q(s) ma x	Q(s) mean
1 year	0.5916x10 ⁻¹¹	0.5916x10 ⁻¹¹	0 ₂ 25666 x 10 ⁻⁸	0.257x 10 ⁻⁸	0.2569x 10 ⁻⁸
40 years	0.9374x10 ⁻¹⁰	0.9374x10 ⁻¹⁰	0.7857x10 ⁻⁷	0.7938x 10 ⁻⁷	0.7898x 10 ⁻⁷

After some improvement in the system by increasing redundancies in components (in parallel) as in the print-out, we got the following:

NAME AND ADDRESS OF TAXABLE PARTY.	the state of the s	And the same of th		4	
Time	λ (s)	w(s)	Q(s)mın	Q(s) max	Q(s) mean
1 year	0.8637x10 ⁻¹³	0.8637x10 ⁻¹³	0.38851x10 ⁻¹⁰	0.38868x 10 ⁻¹⁰	0.38859x 10 ⁻¹⁰
40 years	0.3425x10 ⁻¹⁰	0,3425y10 ⁻¹⁰	0.24798x10 ⁻¹⁰	0.25016x 10 ⁻⁷	0.24907x 10 ⁻⁷

We observe the following facts from our analysis:

- (1) With time, system unavailability increases. Even at the end of 40 years unavailability is 0.25×10^{-7} to 0.8×10^{-7} which is quite satisfactory.
- (11) As we increase redundancies, unavailability gets reduced. Our analysis can, thus, help in system design. We can decide the redundancies (standby and parallel components) based on some top event failure probability according to certain unavailability allocation techniques. Adequacy of the design can also be ascertained.
- (111) Even for 99% accuracy, not all minimum cutsets are important. So, it is better to concentrate on the important minimum cutsets rather than all. Also with time the important minimum cutsets keep on changing. Some old important cutsets no longer remain that important and some new adds to the list of important ones.
- (iv) As the % accuracy required is decreased, not many new cutsets are added. So we can assign less accuracy

desired without much increase in error. Like, in place of 99%, we can assign 85%.

(v) Some components are more critical in determining the system unavailability. Change of redundancy of some component has much pronounced effect on the overall unavailability than others.

Our result is closely comparable to the value 4×10^{-7} per reactor year obtained by F.J. Baloh, N.W. Brown, J. Graham, A.M. Smith, P.P. Zemanick [8] for Clinch River Breeder reactor plant. The value is also consistent with the primary allocation (goal) set which was less than equal to 8×10^{-7} . This number was allocated on the basis of 10 CFR 100 criterion near plant site boundary [8].

CHAPTER 6

ILLUSTRATIVE PROGRAM FOR MINIMAL PATH AND CUTSET FOR AN ELECTRICAL SYSTEM

6.1 Introduction

Electrical systems differ from the basic nuclear system in that its fault tree has a network graph like structure. There are many feedback paths, parallel paths and interconnections. This is not like the fault tree containing OR and AND gate and hence a separate formulation is necessary for its analysis.

In the technique used in the program, we do not require all the minimal paths to be deduced and checked. A few paths (called basic minimal paths) are deduced from the minimal path tree. The combination of failures that breaks the set of basic minimal paths is sufficient to deduce all the minimal cutsets of the n/w. The set of basic minimal paths is a subset of all the minimal paths of the n/w and the remaining minimal paths are not necessary for evaluating the minimal cutsets [20].

6.2 Definition

Minimal Path - It is a path from source to sink whereby no nodes are traversed more than once [19].

Basic Minimal Path - It is a minimal path in which no element of the path are linked to another by any branch in the n/w except with those elements before or after it in the path.

6.3 Program Details

Program is closely based on [ac] algorithm details of which can be looked into. What we have done is an improvement in it to make it more efficient and doing minor corrections. The output format has been changed to make it more useful.

CHAPTER 7

FAULT TREE MODIFICATION PROGRAM (PROGRAM-4)

7.1 Object

Apart from AND and OR gates, there are many other gates which occur in the fault trees like XOR, NOT, NAND NOR, Priority AND, Inhibit etc. Priority AND and Inhibit gates are treated as AND gates. There should be some method to take care of XOR, NOT, NAND, NOR, M out of N gate. 'M' out of 'N' gate we took care at quantification level. The present program aims at taking care of XOR, NAND, NOR and NOT gates.

7.2 Difficulty

The gate equivalence for XOR leads to change in treelevel. Some method must be evolved to find sub-branch
leading to change of level. Whole fault tree data must be
modified accordingly. There are many zeros in some of
also
basic event entries, these/must be taken care of.

7.3 Approach

XOR - gate has the following gate equivalence

$$A + B = \overline{A} \cdot B + A \cdot \overline{B}$$
 (See Figure 1)

NOT - gates are taken care of by following -

De Morgan's law -

$$(1) \overline{A + B} = \overline{A} \cdot \overline{B}$$

$$(11) \overline{A.B} = \overline{A} + \overline{B}$$

Example

See Figure 2

XOR gate is first replaced by combination of two AND and one OR gate. Negation at any gate is removed by changing AND to OR or OR to AND gate with input negated. This process continued till we come to negated basic events and tree containing only AND and OR gates.

7.4 Program Details

As earlier we denote AND gate by an even number and OR gate by an odd Number. XOR gate is indicated by an odd Number larger than 100. NAND, NOR are indicated by a negative even or odd integer respectively. Next, we follow the following procedure:

- (1) First entry of each basic event input data is checked for XOR gate. If no XOR gate, we go to next basic event. Then the second entry so on.
- (11) If any basic event has XOR gate, level of the branch containing that basic event is found. Level of branch is the number of gates encountered when we traverse from top event to that basic event by minimal path. If level

of the branch is equal to level of tree, Level (L) of the tree is increased by one.

- (111) All the data right to the XOR gate is shifted by 1 with event number placed in array GN (I, LB + 1), where LB = level of the branch concerned.
- (iv) GN(I, J) = 1 and GN(I, J+1) = 2 with GN(I, J+2) negated. 1 indicates OR gate and 2 AND gate.
- NOTE: GN(I,J) = Gate no. for Ith basic event and at Jth level of the branch containing it.
- (v) Next line consists of copy of GN(I,J) ∇ J with GN(I,J+1)=4 and GN(I,J+2) unnegated. Hence all the entries below ith line is shifted down by one.
- (v1) Next line is looked into. If it contains the same XOR gate at the same level from top event, we do the following:
 - (a) GN(I,J) = 1 and GN(I,J+1) = 2 with GN(I,J+2) unnegated.1 indicates OR gate and 2 and 4 AND gates.
 - (b) Next line copy of GN (I,J) \forall J.GN (I+1, J) = 1 and GN (I+1, J+1) = 4 with GN (I, J+2) negated.
- (vii) This procedure is followed for all the basic event entry. If XOR gate different or at different level in the branch concerned, we go to step (ii).

and

- (viii) When all entries has been looked into a particular level from top event, we consider the gates at next level from top event.
- (1x) After entire input file has been modified, we restructure the tree according to the highest level decided in considering entire input file. If level is L, basic event in each line is placed at GN(I, L+1) and other entries are filled with zeroes suitably.
- If any gate is negative then even is changed to odd and odd to even (AND to OR gate and OR to AND gate) and next non-zero entry is negated till we encounter the basic event number.

 This procedure is repeated for all lines in the input file.

7.5 Output

We get a fault tree containing only AND/OR gates

Some of the basic events are negated and some unnegated.

The resultant fault tree can be easily fed to minimal cutset finding program to obtain minimal cutsets. These cutsets
information can be given to fault tree quantification
program to obtain top event unavailability and other
parameters. Our minimal cutset finding program PCONCPis
such that actual gate number is unimportant as long as an
even number indicates AND and an odd no indicates OR gate.
Thus repetition of 1 and 2 as gate numbers is modified fault

tree does not create problems in further analysis.

Modified fault tree and actual tree data can be traced casily from the print out. Two examples has been shown in the print out.

FINAL WORDS

We have complete package of fault tree analysis for nuclear systems. These system can contain electrical system (e.g. scram signals). Only thing left is fault tree construction program. But normally manual construction is done. Once fault tree is available, it can be analysed for top event failure probability using our package. Tree can have all kinds of gates. Final analysis depends on availability of basic event failure data. Assumption of constant failure and maintenance rates may be irritating. General time dependent analysis could be carried out by suitably modifying the programs. But this kind of exercise is unrealistic, since there is dearth of failure data.

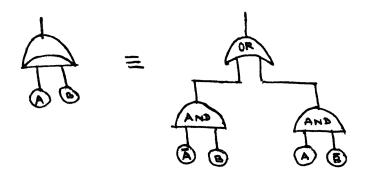


Figure 1: Gate agrivalence

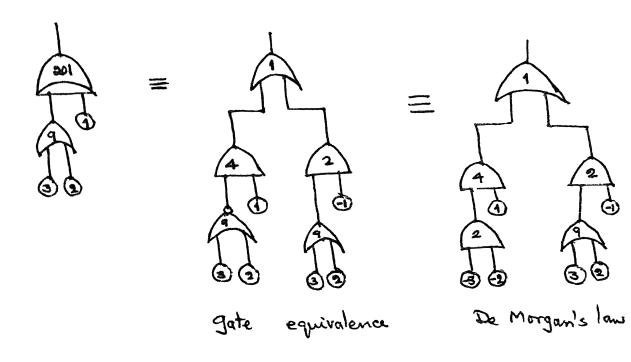


Figure 2: Example and manual construction.

APPENDIX - I

DATA TO BE USED

A. WASH-1400 [1,2] report gives the following data:

(1) Pump

Mode	Q or λ	Median
(a) Failure to start (b) Failure to run given start in normal environment	$3x10^{-4}$ - $3x10^{-3}/d$ $3x10^{-6}$ - $3x10^{-4}/hr$	1x10 ⁻³ /d 3x10 ⁻⁵ /hr

(11) Motor Operated Valve

•		
(a) Failure to operate	$3x10^{-4}$ - $3x10^{-3}/d$	1x10 ⁻³ /d
(b) Farlure to remain	$3x10^{-5}$ - $3x10^{-4}/d$	1x10 ⁻⁴ /d
open (c) λ	1×10^{-7} - $1 \times 10^{-6}/\text{hr}$	3x10 ⁻⁷ /hr
(d) Rupture λ	$1x10^{-9} - 1x10^{-7}/hr$	1x10 ⁻⁸ /hr

(11i) Check Valve

(a) Failure to open	3 x 10 ⁻⁵	$-3x10^{-4}/d$	1x10 ⁻⁴ /d
(b) Internal Leakage	1 x 1 0 - 7	- 1x10 ⁻⁶ /hr	3x10 ⁻⁷ /hr

(iv) Relief valve

	_	i	_	_
(a)	Failure to open	3x10 ⁻⁶	$-3x10^{-5}/d$	1x10 ⁻⁵ /d
(b)	Premature open	3x10 ⁻⁶	$-3x10^{-5}/hr$	1x10 ⁻⁵ /hr

(v) Pipe

		L
(a) _ 3" dla rupture	$3x10^{-11} - 3x10^{-8}/hr$	1x10 ⁻⁹ /hr
	$3x10^{-12} - 3x10^{-9}/hr$	

(VI) MTTR for

- B. Green and Bourne book gives the following data -[9]
 - (a) Pipe $-0.2x10^{-6} \text{ hr}^{-1}$ [Failure rate]
 - (b) Control value $30x10^{-6}$ hr⁻¹[Failure rate]
 - (c) Solenoid valve $30x10^{-6} hr^{-1}$ [Failure rate]

A.H. Earl has given the following information about pickering
A and Bruce A life time incapacity upto the end of 1981 (CANDU)[10]:

ngarikan menerikan dipunikan dipunikan dipunikan dipunikan (Al-Arika dilah Melek Menerikan ngapikan dipunikan	Pickering A	Bruce A
Heat transport pump	0 . 2 (years)	0 . 2 (years)
Pressure tubes	4.9 (years)	0 . 3 (years)
Boilers	0.5 (years)	2 _• 4 (years)
Turbines & Generators	5.8 (years)	6.6 (years)
Heat exchangers	0 . 9 (years)	0 . 0 (years)
Valves	0 . 4 (years)	0 _• 0 (years)
		andre all and the angle and

J.R. Aupred and H. Procaccia have given the following data [11] for valves:

System	No.of oper.	MTTR	Mean unavaj.	hr ⁻¹	on demand failure
Pneumatic valves	700000	22	53	16x10 ⁻⁶	5x10 ⁻³ /d
Check valve	600000	39	54	8x10 ⁻⁶	0.6x10 ⁻³ /d
Large flow rate valves	350000	15	70	50x10 ⁻⁶	4.5x10 ⁻³ /d
Small flow rate valves	330000	8	49	54x10 ⁻⁶	1.7x10 ⁻³ /d

Steam valves

Safety relief valve (low pressure)	560000	34	59x10	-6 2x10	⁻³ /d
relief valve (high pressure)	2.25x10 ⁶		49 x 10		⁻³ /d
Check valve	1.43x10 ⁶	11	6x10	0.03>	(10 ⁻³ /d
Motor operated valve	1.425x10 ⁶	20	0.7x	10 ⁻⁶ 0.7x1	$0^{-3}/d$
Pneumatic valve	340000	24	65 x 1	0 ⁻⁶ 1×10 ⁻	⁻³ /d

From A.H. Earl's data []

for pump

unavailability = $\frac{.2}{25}$ = $8x10^{-3}$ at the end of one year.

$$Q = 1 - e^{-\lambda t} \Rightarrow \lambda = \frac{1}{t} \ln \frac{1}{1-Q}$$

$$\lambda = 9.171 \times 10^{-7}$$

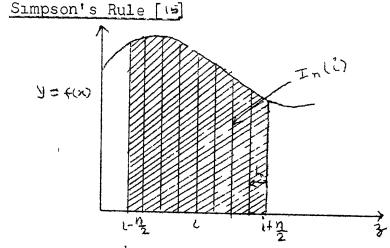
for Heat exchangers

$$Q = \frac{9}{25}$$

$$\lambda = 4.185 \times 10^{-6}$$

APPENDIX II

ALGORITHM OF NUMERICAL INTEGRATION [15, 16]



$$I_{2n}(1) = \frac{h}{3} (f_1 + 4f_{1+1} + f_{1+2})$$
 (II.1)
 $Error = -\frac{h^5}{90} f^{IV}$ (II.2)

$$Error = -\frac{h^{\circ}}{90} f^{IV}$$
 (II.2)

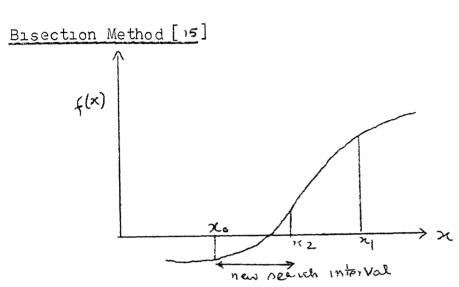
$$S = \sum_{1=1,3,5,...,n-2} \frac{h}{3} (f_1 + 4f_{1+1} + f_{1+2})$$
 (II.3)

$$= \frac{h}{3} \left(f_1 + 4f_2 + 2f_3 + 4f_4 + 2f_5 + \dots + f_{n+1} \right)$$
 (II.4)

Hence f is to be tabulated at odd number of points.

If accuracy upto Nth decimal place is desired $e = 0.5 * 10^{-N}$.

APPENDIX III ITERATION TECHNIQUE



We begin by picking two trial points which enclose the root this is indicated by $f(x_0)$ and $f(x_1)$ being of opposite sign. The interval (x_0, x_1) is bisected and mid point denoted by x_2 , i.e. $x_2 = (x_1 + x_0)/2$. If $f(x_2) = 0$ then x_2 is the root. If $f(x_2) > 0$ then root is between x_0 and x_2 . Hence replace x_1 by x_2 and search for root in this half interval.

If $f(x_2) < 0$ then root is between x_2 and x_1 . Hence replace x_0 by x_2 and again bisect the interval.

This bisection procedure is repeated till search interval is smaller than the precision with which answer is wanted.

Note that this method always encloses the root in the search interval and search interval is halved each time. Thus in 10 iterations, the search interval reduces by $2^{10} \simeq 1000$ and in 20 by $10^{20} \simeq 10^6$.

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```
rcon varsion 102(2067) running C sequahra 5935 in stream 1 pout from DSKC:C.CTL[15100,150064] to DSKC:C.LOG[15100,150064] to DSKC:C.LOG[15100,150064] to arapeters ne:09:01:00 Core:100P Unique.ves
                                                                                                                                                                                                    Unique: YES
                                                                                                                                                                                                                                                                                                    Rabtart: YES
                                                                                                                                                                                                                                                                                                                                                                                                             Dutput: 4064 ..
JGIN 13100/150064
JB 16 I I F KANPUR
JGNJSP Dther Jobs s
JB 13-Dec-86
Jave some mail.
                                                                                                                           4 /DEFER/SPJOL:ALG/TIME:50/CDRE:100P/LOCATE:10/NAMe:"MANJJ KUM
R 603A(3) ITY116
same PPN:18]
                                                                                                                                      Type *.80%.
Program for Minimal Cutsetts using Prime Numbers
                                                                                                          PROGRAM NAME "PCOMOP"
                                                                                                      THIS PROGRAM JSES PRIME NO. CODDING FOR BASIC EVENTS.

AFTER MINIMIZATION DECODES THEM BACK.

INPUT LINES AS MANY AS NO. OF BASIC EVENTS ONLY.

INPUT LINES AS MANY AS NO. 100 DR GATES COULD BE, ANALYSED.

ETHOD OF PROVIDING, INPUT: =,

IN THE FIRST LINE GIVE LEVEL NO. NO. OF OR GATES & MAX

ORDER OF MINIMAL CUITSET NAVIEDS.

FROM TOP GATE TO ANY OF THE BASIC EVENTS.

FROM TOP GATE TO ANY OF THE BASIC EVENTS.

ENCOUNTERED IN

COMING FROM TOP ID ANY 34SIC EVENT NO.

LAST LINE MUST BEGIN WILL O AND ARBITRARY OTHER NO.

LAST LINE MUST BEGIN WILL O AND ARBITRARY OTHER NO.

ORDER OF BASIC EVENTS DOES NOT MATTER.

OR GATES MUST HAVE ODD GATE NO. AND AND GATE EVEN NO.

INPUTS ARE TO BE GIVEN IN FILE NAME FOR 20. DAT.

OUTPUT COMES IN FILE NAME FOR 21. DAT.
                                                                                           VARIABLE INDEX:=

P - PRIME VOS.
EN - EVENT VOS.
LP - LEVEL POINTER

ST - SIDRED VALUE

OR - NO. OF OR GATES: VO. > IHIS COULD ALSO BE GIVEN

PF - PRIME FACTOR

OIV - DIVIDER FJR FINDING PRIME NOS.

S - INTERMEDIATE STORAGE

LO - MAX ORDER UP ID WHICH CUISETS ARE WANTE)

P1F(100) - PRIME FACTOR ARRAY

P1F(100) - PRIME FACTOR ARRAY

NG(100) - SATE NOOS.
PFIME FACTOR ARRAY

- PRIME FACTOR ARRAY

                                                                                                         INTEGER P.C.EV.LP.ST.DR.PF.DIV.S.P1F
DIMENSION NG(100), N(100,105), P(150), PF(100), S(10), P1F(100)
READ(20,1), L.DR. ND
```

```
1
                    20,5
                    11
                    7
                   12
                   30
                                           GO TO 40

GO TO 40

IF (N(LP, J) NE.0) GO TO 40

CONTINUE

N(LP, 1) = EN

GO TO 45

IF (MOD(NG(LP), 2) NE.0) GO TO 55

IF NO. EVEN IT IS AND GATE; IF DDD IT IS OR GATE

DO 56 J=1, DR

N(LP, J) = V(LP, J) * EN

CONTINUE

NULTIPLY (IF AND GATE) ALL: THE ELEMENTS IN ARRAY

GO TO 80

DO 50 J=1, DR

IF (N(LP, J) NE.0) GO TO 50

GO TO 55

CONTINUE

N(LP, J) = EN
                    35
                    38
                   40
31
                   56
Cl
```

```
STORE IF JK GJTE I 4 ARRAY

IF(LEP-EO.1) GJTE I 4 ARRAY

LELE-EASE LEWEL PDIVIER

DD 95 J=1 JR

GT TO 0.1 - 2.0 GJ TJ 35

GT TO 0.1 - 2.0 GJ TJ 10

CLP 1.1 - 4 (LP+1, I)

N(LP+1, I) = 0

SMIFT JF N(I, I) NJI VACAVI I) N(I-1, I)

GT TO 0.1 GJ TJ 10 GJ 
30
                                                                                                                                                                                                                          35
                                                                                                                                                                                                                        95
31
                                                                                                                                                                                                                        110
                                                                                                                                                                                                                     130
                                                                                                                                                                                                                     100
                                                                                                                                                                                                                     131
                                                                                                                                                                                                                  150
                                                                                                                                                                                                                145
160
170
                                                                                                                                                                                                                190
                                                                                                                                                                                                                195
```

```
P1F(JI)=0
INITIALIZATIOV
COUTINUE
K=1
M=1
IF(Y(1,J).EO.J) GD TJ 300
JF(P(K).GT.N(1,J)) GJ TJ 290
JF(P(M)D(Y(1,I),P(<)).EQ.J) GD
K=K+1
LFAVE OUT THOSE ELEMENTS IN
DF EACH DTHER
300
                                     223
                                                                      IF(M)D(N(1,1),P(2)).EQ.3) 233 F3
K=K+1
LFAVE DUF IHDSE ELEMEVES IV V(I
GD TJ 220 EACH DTHER

M(1,I)=N(1,I)/P(K)
PRIME FACTJRIZATION
DIF(P(J)-YE-P(X)) GD TD 250
PF(M)=J
M=M+1
GDTD 310 IN=1,99
DD 310 IN=1,99
DF(PF(J)-E)-PF(IV))PF(J)=2
CONTINUE
CONTINUE
K=0
DD 265 J=1,100
IF(PF(J)-E)-0) GD TD 265
K=K+1
P1F(STDRES THOSE FACTORS WHICH
P1F(STDRES THOSE FACTORS WHICH
CONTINUE
IF(MD.EQ.0) GD TD 280
IF(M.EQ.100) GD TD 280
IF(M.EQ.100) GD TD 300
WRITE(21,321),(P1F(IL0,IL=1,K))
FORMAT(100) GD TD
END
                                                                                                                                                                                                          rj 250
                                     270
                                                                                                                                               ELEMENTS IN N(I,I) WHICH ARE MULITPLE DITER
                                     25 o
                                      250
                                      290
                                                                                                                                                         ACTORS WHICH ARE NOT REPEATEDO
                                      280
321
300
                   21345678
     .EX C.FDR'
[14:09:04]
LIVK: Loading
[LNKXCT C] execution]
      STOP
      END OF EXECUTION
```

```
TIME: 0.39
                                                                                                                                                                                                                                                                     ELAPSED TIME: 0.78
TYPOINT TO THE TYPOINT THE TYP
                                                                      FJR21. DAT
19:051
10will ar
5
                                                                                                                                                                                       are
                                                                                                                                                                                                                                                                                                            Minimal Cut' Sets
                                                                                                                                                                                                                                                   the
          .KIJB/BATCH
     LGTAJL Another job is still logged-in Job 16 Jser MANDJ KUMAR [15100,150064] Logged-off TTY116 at 14:09:05 on 13-D Runtine: 0:00:01, KCS:19, Connect time: Disk Reads:301, Writes:11 BATCON version 102(2067) running C sequing from DSKC:C.CTL[15100,150064] Jutojt to DSKC:C.LOG[15100,150064] Job parameters Fine:00:01:00 Unique:YES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   lader [15100,150064]]
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  sequencel 5998 in stream 1
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    Restart: YES
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  Dutout: YOUN?
      GOGIN
JOB 16
[LGNJSP
[410
You have
                                                                                                                 15100/150064
I I I KANPUR
P Other jobs s
13-Dec-86
/e some mail.
                                                                                                                                                                                                                                                                                                             4 /DEFER/SPJOL:ALG/TIME:50/CJRE:100P/LOCATE:10/NAML:"MANJJ K
R 603A(3) TTY116
same PPN:18]
                                                                                                                                                                                                                                                                                                                                   Type *.80%.
        NSSTERMENT THE NAME OF THE TEST OF THE TES
                                                                                                                                                                        DAT
                                                                                                                                                                                          533
                                                                                                                                                                                                                                                                                                                         777
                                                                                                                                                                                                                                                                                                                                                                      55555533333777777755550550
44111122222233333 44
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   1234567890123456789012345
                                                                                                                                                                                                                                                                                                                                                                                                                                         9955555599111177110000
```

EX C.FOR

```
[14:10:52]
WINK: Loading
[LVKXCF ] execution]
STJP
EVO OF EXECUTION SPJ FIME: 1.97 ELAPSED FIME: 2.66
are, the Minimal Cut Sets
```

.KJJB/BATCH

```
[LIGITAJL Another job is still logged-in index [15100,150064]]
Job 16 Jser MANDJ KUMAR [15100,150064]
Liogred-off Fry116 at 14:10:56 on 13-Deb-86
Runtine: 0:30:07, KCS:45, Connect time: 0:30:07
Disk Reads:235, Writes:11
```

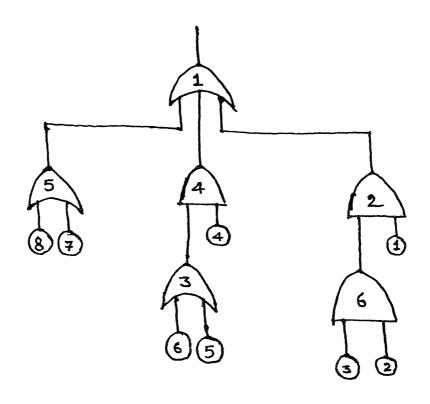


Figure · Example 1 for PCOMCP

```
BATCON version 102(2067) running A Input from DSKC: A.CTL[15100,150064] Jutput to: DSKC: A.LOG[15100,150064] Job parameters Time: 00:01:00 Core: 100p Unique:
                                                                                                                                                                                                                                                                                      seguehoel 2752' in stream 1
                                                                                                                                                                                                                                   Unique: YES
                                                                                                                                                                                                                                                                                                                                   Restart: YES
                                                                                                                                                                                                                                                                                                                                                                                                                                          Output: NOLWG
                      LOGIN 1
JDB 23 I
LLGNJSP
1340
                                                                              5100/150064 /DEFER/SPJOL: ALGIVITIMER 50/CORE: 100P/LOCATE: 10/NAME: "MANDJ KUM
L I KANPUR 603A(3) TTY115
Dinair Jobs same PPN: 27]
29-Nov-86 Sat
PROGRAM NAME: "MODKITT"
                                                                                                                                       THIS PROGRAM USES KITT FORMULATION FOR FINDING SYSTEM UNAVAILIBILITY AND SHORT CUT CALCULATION METHOD GIVEN BY J. FUSSELL FOR FINDING SYSTEM PARAMETERS LIKE W(S) AND LAMBOA(S).W(J, L) AND V(O, L) ARE ACCURATELY FOUND FOR BASIC EVENTS.

FIRST BRACKET GIVES O(S) MIN AND SECOND O(S) MAX.

FOR BASIC EVENTS WE CAN SPECIFY MOUT OF N SYSTEM IN THE PROGRAM WE HAVE ASSUMED THEN N SYSTEM IDENTICAL SIMILARLY WE CAN SPECIFY LAST GATE TO BE MOUT OF N.FOR INTERMEDIALE GATES WE WILL MODIFY THE FAULT TREE ID TAKE INTO ACC. ANY MOUT OF N GATE THERE ARE THREE OPTION TO THE USER FIRST IS WHEN ALL CUTSET ARE TO BE TAKEN INTO ACCUSETS
                                                                                                                                       GATE
THERE ARE THREE OPTION TO THE USER.FIRST IS WHEN ALL CUISETS
ARE TO BE TAKEN INTO ACCIDEND IS WHEN MAX. ORDER OF CUISETS
ARE TO BE TAKEN INTO ACCIDENTAGE OF THE
MAX OF ALL CUISET O IS SPECIFIED.

-:METHOD OF INPUTTING THESE INFORMATION:-
IN FILE NAME FOR 24. DAT GIVE
IN THE FIRST LINE AND DECLMAL ACCURACY OF W(V.t) AND V(O,t)
WANTED
                                                                                                                                       IN FILE NAME FOR 24. DAT GIVE!

IN THE FIRST LINE: TIME AND DECIMAL ACCURACY OF W(V.t) AND V(O, WANTED

IN SECOND LINE: COMP NO, LAMBDA, MEU, M, N, MN FOR ALL BASIC EVENTS.

M AND N ARE: AS MENTIONED: ABDVE WHEN ALL THE BASIC: EVENTS ARE

OVER LAST LINE: MUST BE EITHER A BLANCK LINE: OR A LINE: STARTING

WITH O

MN NOTEO => P1 = LAMBDA; P2 = MEJ. (OATA TO BE GIVEN)

NEXT LINE: HAS OPTION =? OPTION => OP
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       AND V(O, t)
                                                                                                                                         OUTPUT HAS FIRST w(t), v(t), w(0,t), v(0,t), LAMBDAN, vOF BASIC COMPONENTS.

NEXT IT HAS w(t), Lambda, p(t) of VARIOUS RELEVENT LAST IT HAS LAMBDA, w(s), p(s) MIN O(s) MAX AND MEAN SYSTEM MEAN IS CALCULATED; BY SORT(MAX*MIN).

NOTE: WHEN PI IS PROVIDED; AS D(T) & P2 AS w(T); we sy, is assigned; 20 ALSO, MHEN W. OUT OF N. SYSTEM WARIABLE INDEX:
                                                                                                                                                                                                                                                                                       to, v(t), A(O, t), v(o, t), Lambdal, MEU AND O(t)
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   TOTAL
                                                                                                                                                                                                                                                                                                                                                                                                                                                 S W(T) ; W &V (INTEGRATED
```

49000 0000 0000 0000 0000 0000 0000 000	LL- LOWER LIMIT OF UNAVAILABILITY UL- UPPER LIMIT OF Q CN- COMPONENT NO LAMBM- MEAN LAMBOA
05400	WM- MEAN W

```
COUNT - COUNTER
FACT - FACTORIAL
CS(100,100) - CUTSET WATRIX
CO(100) - CUTSET O
KS(100) - CUTSET O
KS(100) - CUTSET DRDER ARRAY
CLAMB(100) - CUTSET LAMBDA
SV(100) - V(t)
SV(100) - V(t)
F1 - Q BY MARKOV'S FORMULATION
F1 - W(t)
F2 - V(t)
P1 - LAMBDA OR O AS INDICATED EARLIE
P2 - MEN OR W(F)
T - TIME
N1 - DECIMAL PLACE UPID NHICH ACCURA
M.N - M OUT OF N SYSTEM
MN - INDICATOR WHETHER P1 IS LAMBDA
SE STORAGE FOR O
 05567000
05578900
0557000
                           06100
06200
06300
 AS INDICATED EARLIER
                                                                                                                                               NHICH ACCURACY WANTED
                                                                                                                                                                                       OR OF PZ IS
                                                        REAL LL, LAMBDA, MEU, LAMBM
INTEGER CN, CS, OPTION, COUNT, FACT
DIMENSION O(100), SW(100), CS(100, 100), CQ(100), CW(100), KS(100),
1CLAMB(100), SV(100)
EXTERNAL F, F1, F2, FACT
COMMON P1, P2
READ(24, 20)T, V1
FORMAT(F8, 1, 1X, 12)
WRITE(5, 25)
FORMAT(/, 1X, 'CDMP, V0 t)
W(t)
W(t)
W(t)
LAMBDA

2MEU
Q(t)

LAMBDA
20
                                                                                                      2(t) (0,t)
                            25
                                                        30
                            35
                            38
```

```
1200
1300
1V=FACT(N2)/(FACT(J2)*FACT(N2-U2))
1400
1(CN)=O(CN)+FLOAT(IV)*(ST**J)*((1.-ST)**(N2-J))
1500
1000
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```
FORMAT(10X,12)
PC=0.
GCTO 143
READ(24,140)PC
FORMAT(2X,F4.1)
120
                                                                                                                                                                                                                                                                  READ(24,140)PC:
FORMAT(2X,F4.1)
MO=100
WRITE(5,146)
FORMAT(//,1X,CUT t w*(t) Landia*it) O*(t)*
COUNTE(0,140,CS(I,II),II=1,100)
DO 165 I=1,100
READ(24,160),(CS(I,II),II=1,100)
FORMAT(100(IX,I3))
FORMAT(10
                                                                                                                                    130
140
145
143
                                                                                                                                        145
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               Q*(t)'
                                                                                                                                      150
                                                                                                                                      160
                                                                                                                                      165
                                                                                                                                      170
                                                                                                                                        200
                                                                                                                                      220
                                                                                                                                      230
                                                                                                                                    250
                                                                                                                                    (N. X.
```

```
CONTINUE

COR1=COR1+CUM

CONTINUE

LL=UL+COR1

COR2=0.

FINDS THIRD FERM OF SYSTEM 2 EQUI-

DO 390 J=2,I-1

DO 390 K=1,J-1

CUM=CQ(I)

DO 360 K1=1,KS(J)

DO 360 K2=1,KS(I)

IF(CS(J,K1).EQ.CS(I,K2))GDFD 360

CDNTINUE

KL=CS(J,K1)

CUM=CUM*2(KL)

CUM=CUM*2(KL)

CUM=CUM*2(KL)

CONTINUE

DO 378 K0=1,KS(K)

DO 378 K0=1,KS(I)

IF(CS(K,KO).EQ.CS(I,K2))GDFD 378

CONTINUE

DO 375 K1=1,KS(J)

IF(CS(K,KO).EQ.CS(J,K1))GDFD 378

CONTINUE

DO 375 K1=1,KS(J)

IF(CS(K,KO).EQ.CS(J,K1))GDFD 378

CONTINUE
     330
340
                                                                                                                                                                                                                                                                                                     OF SYSTEM 2 EQUATION AS COR2.
                                                                         350
                                                                          360
                                                                         370
                                                                         375
                                                                                                                                                                                                                                                                                                                                                                                                                                              5
                                                                                                                                             KL=CS(K,KO)

CUM=CUM*Q(KL)

CONTINUE

CONTINUE

CONTINUE

CONTINUE

CONTINUE

CONTINUE

CUL=LL+COR2

CONTINUE

CUL=L+COR2

CUL
37 B
                                                                         380
390
400
                                                                         450
                                                                                                                                                                                                                                                                                                                                                                              I'D FIND Q FOR M OUT OF A SYSTEM
                                                                                                                                               LL=0.
DD 460 J=M,N
J2=J
N2=N
                                                                                                                                           450
                                                                          465
                                                                          31
                                                                         470
                                                                         475
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          Q(S)MIN
                                                                         480
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 W(S)
                                                                         490
                                                                                                                                            ***
```

```
$1=F1(P1,P2,X1)+F1(P1,P2,X2)
                      $2=0
$4=Fi(P1,P2,X1+H)
                                                                  5
                     I0=0.

I1=($1+4.*$4)*(H/3.)

IF(I1.E0.0.)GJTD 6

IF(ABS((I1-ID)/I1).LE.0.5*10.**(-N))GDTD 5

$2=$2+$4

$4=0.

X=X1+(H/2.)

DD 2 J=1,I

$4=$4+F1(P1,P2,X)

X=X+H

CONTINUE

H=H/2.
10
2!
                      H=H/2.
I=2*I
I0=I1
                      11=(S1+2.*S2+4.*S4)*(H/3.)
GOTO 10
CONTINUE
RETURN
END
                      31
                      33000
31
                     FUNCTION F2(P1,P2,T)
IF(((P1+P2)*T).GT.60.)F2=P1*P2/(P1+P2)
IF(((P1+P2)*T).LE.60.)F2=(P1*P2/(P1+P2))*(1.-EXP(*T*(P1+P2)))
RETURN
34100
34100
34300
                      INTEGER FUNCTION FACT(N)
FACT=1
IF(N.EQ.O)GDTD 1000
DO 999 I=1,N
FACT=FACT*1
999
                      CONTINUE
RETURN
END
                      31
                      SUBROUTINE ET(F,Q,N)
COMMON P1,P2
Y1=1.
                      Y1=1.

Y0=0.

IF(ABS((Y1-Y0)/Y1).LE.0.5*10.**(-N))GOTO 1500

P2=(Y1+Y0)/2.

Z=F(P1,P2,T)

IF(0-F(P1,P2,T))1300,1500,1400

Y1=P2

GOTO 1700

V0=P2
355700
355700
355700
355800
355900
366100
36363
           1050
           1300
                      YO = P2
           1400
```

SUBROUTINE INT(F1, X1, X2, N, I1)

REAL IO, I1 COMMON P1, P2 H=(X2-X1)/2. I=2

EX A.F.R. [13:41 / 1] LINK: Loading [LNKX] A execution]

COMP	for the	w(t)	v(t)	W(0,t)	V(0, t)	LAMBDA	MEU	Q(t
	350400.0	0.999965E-10	0.175044E-12	0.350394E-04	0.306769=-07	0-100000E-09	0.500002E-08	0.350387E=
7	350400.0	0.100000E-11	0.140216E-15	3.350400E-06	0.2455874-11	0-100000E-11	0.400164E-10	0.350397E-
3	350400.0	0.999965E-10	0.175044E-12	0.350394E-04	0.3067694-07	0-100000E-09	0.500002E-08	0.350387E-
4	350400.0	0.100000E-11	0.140216E-15	3.350400E-06	0.245587=-11	0-400000E-114	0.400164E-10	0.350397E-
5	350400.0	0.787257E-05	0.307515E-03	0.000000E+00	0.0000005+00	0-804236E-05	0.145657E-01	0.211123E-
6	350400.0	0.999965E-10	0.175044E-12	0.350394E-04	0.3067692-07	0-100000E-p9	0.500002E-08	0.850387E-
7	350400.0	0.100000E-11	0.140216E-15	0.350400E-06	0.2455874-11	0-400000E-14	0.400164E-10	0.350397E-
8	350400.0	0.999965E-10	0.175044E-12	0.850394E-04	0.3067694-07	0-100000E-09	0.500002E-08	0.350087E-
9	350400.0	0.100000E-11	0.140216E-15	0.350400E-06	0.2455874-11	0-400000E-11	0.400164E-10	0.350397E-
10	350400.0	0.681855E-07	0.830513E-05	0.000000E+00	0.0000008+00	0.633278E-07	0.398929E-02	0.208211E=
1.1	350400.0	0.359118E-05	0.171662E-04	0.00000E+00	0.000000E+00	0.390094E-05	0.216182E-03	0.794065E=
12	350400.0	0.999965E-10	0.175044E-12	0.850394E-04	0.3067694-07	0-10000E-09	0.500002E-08	0.850087E-
13	350400.0	0.100000E-111	0.140216E-15	0.350400E-06	0.2455875-11	0-400000E-14	0.400164E-10	0.850397E-
0.00	the state of the s							

```
14 350400.0 0.999965E-10 0.175044E-12: 0.850394E-04 0.306769E-07 0.430000E-09 0.500002E-08 0.850087E-
  15 350400.0 0.100000E-11 0.140216E-15 0.350400E-06 0.245587 4-11 0.40000E-11 0.400164E-10 0.350397 E-
  16 350400.0 0.681823E-05 0.681774E-05: 0.000000E+00 0.000000E+00 0.907488E-05 0.274167E-04 0.248571E+
  17 350400.0 0.297521E-04 0.297521E-03: 0.000000E+00 0.000000E+00 0.311143E-04 0.679563E-02 0.437312E-
  18 350400.0 0.999965E-10 0.175044E-12: 0.350394E-04 0.3067694-07 0.400000E-09 0.500002E-08 0.350087E-
  19 350400.0 0.100000E-11 0.140216E-15 0.350400E-06 0.2455874-11 0.100000E-11 0.400164E-10 0.350397E-
  20 350400-0 0.570749E-05 0.356718E-04 0.000000E+00 0.0000000E+00 0.601946E-05 0.688290E-03 0.518267E-
  21 350400.0 0.570749E-05 0.356718E-04 0.000000E+00 0.0000000±+00 0.601946E-05 0.688290E-03 0.518267E-
  23 350400.0 0.199863E-08 0.823239E-10 0.700558E-03 0.445259#=04 0.20000E-08 0.420000E-06 0.686032E-
  24 350400.0 0.199986E-09 0.699550E-12: 0.700775E-04 0.422534<sup>2</sup>-05 0.20000E-09 0.400000E-07 0.699549E-
  25 350400.0 0.247525E-05 0.247525E-05: 0.867425E+00 0.857524E+00 0.250000E-05: 0.249997E-03 0.990111E-
350400.0 0.937377E-10 0.937377E-10 0.785703E-07 0.793917E-07 0.789799E-07
END OF EXECUTION CPU TIME: 2:38.02 EXIT
 .KJDB/BAICH
[LGTAJL Another job is still logged-in index [15100,150064]]
Jpo 23 User MANDJ KUMAR [15100,150064]
Logged-off TTY115 at 13:43:45 on 29-Nov-85
Runtine: 0:00:30, KCS:648, Connect time: 0:02:54
Disk Reads:286, Writes:3
BAICON veirsion 102(2067) running A seguence: 2755 in stream 1
Input from DSKC:A.CTL[15100,150064]
Judy Darameters
 Job parameters
Pine: 00: 01: 00 Core: 100P Unique: YES Restart: YES Dutput: VOLUG.
.UDGIN 15100/150064 /DEFER/SPJDL:ALG/TIME:50/DDRE:100P/LDCATE:10/NAME:"MANDJ KUMAR"
JDB 23 I I KANPUR 603A(3) ITY115
[LGNJSP Dther jobs same PPN:27]
1346 29-Nov-86 Sat
 ATY FOR24.DAT
```

```
2345234523452345
888899999000111110
EX A FOR
      Loading
                                                                                                    )(t
LINKXCI A execution
                                                                                       MEU
                                                                     LAMBDA
                                                         V(0,t)
                                                    0.191373E-10 0.100000E-09 0.500069E-08 0.875980E-
                                             W(0,t)
                              V'(t')
                  w(t)
CN SNO:
       E.
             0.999999E-10 0.438050E-14 0.875000E-06
                                                                                             0.876000E=
                                                    0.456580E-14 0.400000E-11 0.406592E-10
     8760.0
             0.100000E-11 0.355174E-13 0.875000E-08
             0.99999E-10 0.438050E-14 0.876000E-06 0.191373E-10 0-10000E-09 0.500069E-08 0.875980E-
     8750.0
      8760.0
                                            12
             0.0000000E+00 0.341048E=05
      8760.0
                          0.219585E-03: 0.000000E+00
                                                                                0.500069E-08 0.875980E-
   4
                                                      0.191373E-10 0.100000E-09
              0.339019E-05
                            0.438050E-14 0.875000E-06
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                                                                                              0.876000E-
                                                                                 0.406592E-10
                                                                    0.400000E-14
              0.999999E-10
                                                      0.156583==14
       8760.0
                           0.356174E-13 0.875000E-08
   6
                                                                                              0.875980E=
                                                                                 0.500069E-08
              0.100000E-11
                                                                    0-100000E-09
                                                      0.4913734-13
                            0.438050E-14 0.876000E-06
                                                                                 0.406592E-10 0.876000E-
   7
       8760.0
                                                                    0.100000E-11
              0.999999E-10
                                                      0.1565838-14
                            0.356174E-13 0.876000E-08
       8760.0
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                                                                                              0.478303E-
                                                                                 0.506290E+00
                                                                    0.640850E-09
              0.100000E-11
                                                       0.000000028+00
                                                                                 0.419740E-02 0.320081E-
                            0.905262E-05 0.000000E+00
       8760.0
   9
                                                                    0.804365E-06
              0.640849E-09
                                                       0.00000005+00
       8750.0
                            0.383265E-05: 0.000000E+00
                                                                                              0.875980E=
   10
                                                                                 0.500069E-08
                                                                    0-100000E-09
               0.801790E-06
                                                       0.1913738-10
                            0.438050E-14 0.875000E-06
                                                                                 0.406592E-10 0.876000E-
       8760.0
   11
                                                                    0.100000E-11
               0.999999E-10
                                                       0.1565834-14
                                        0.876000E-08
                                                                                 0.500069E-08 0.875980E-
       8760.0
   12
                            0.356174E-18
                                                                    0.100000E-D9
               0.100000E-11
                                                       0.4913738-10
                            0.438050E-14 0.876000E-06
                                                                                              0.876000E=
       8750.0
                                                                    0.400000E-11 0.406592E-10
   13
               0.999999E-10
                                                       0.1565836-14
                            0.356174E-13 0.876000E-08
                                                                                  0.254929E-04 0.572565E-
       8760.0
   14
                                                       0.000000E+00 0.780068E-05
               0.100000E-11
                                                                     0.294128E-04 0.718401E-02 0.893317E-
                             0.145963E-05 0.00000E+00
        8760.0
   15
               0.735404E-05
                                                       0.000000018+00
                             0.282559E-33: 0.000000E+00
                                                                                 0.500069E=08 0.875980E=
        8760.0
   16
                                                                     0-400000E-09
               0.282559E-04
                                                       0.1913734-10
                                         0.876000E-06
                                                                                               0.876000E=
        8760.0
                                                       0.456583E-14 0.400000E-11 0.406592E-10
   17
                             0.438050E-14
               0.999999E-10
                                          0.875000E-08
                                                                     0.251438E-05 0.178541E-02 0.872507E-
        8750.0
                             0.356174E-13
   18
                0.100000E-11
                                                       0.00000000000000
                                                                                  0.178541E-02 0.872507E-
                                          0.000000E+00
        8760.0
                             0.155778E-04
    19
                                                        0.0000005+00 0-251438E-05
                0.249245E-05
                             0.155778E-34 0.000000E+00
                                                                     0.300000E-05 0.500000E-03 0.589145E-
        8760.0
    20
                0.249245E-05
                                                        0.2025598-01
                                                        0.920530E-08 0.200000E-08 0.120000E-06 0.175106E-
                             0.294572E-05: 0.261584E-01
        8750.0
    21
                0.298233E-05
```

0.767417=10 0-200000E-09 0.400000E-07 0.475192E-1

0.220423E-05: 0.217705E-01 0.129536E-01 0.250000E-D5 0.250000E-03 0.881591E-1

0.199996E-08

0.200000E-09

0.247796E-05

8760.0

8750.0

8750.0

8750.0

22

23

24

25

0.210128E-14 0.475198E-04

0.175206E-13: 0.175200E-05

```
8760.0 0.214083E-06 0.214156E-06 0.337324E-03
8760.0 0.206719E-06 0.206823E-06 0.504825E-03
8760.0 0.283768E-05 0.283834E-06 0.231721E-03
8760.0 0.346592E-06 0.346712E-06 0.346784E-03
```

t LAMBDA(S) %(S) 2(S)MIN 2(S)MAX 2(S)MEAN 30.0 0.591583E-11 0.591583E-11 0.255554E-D8 0.257222E-J8 0.25943E-D8

OF EXECUTION FIME: 39.83 ELAPSED FIME: 2:36.74

B/BATCH

AJL Another job is still logged-in inder [15100,150064]]
23 User MANDJ KUMAR [15100,150064]
ed-off TTY115 at 13:49:07 on 29-Nov-B5'
ine: 0:00:40, KCS:887, Connect time: 0:02:45
Reads:217, Writes:3

```
ON version 102(2067) running Cr. t from OSKC:CT.CTL[15100,150064] ut to OSKC:CT.Lug[15100,150064] parameters core:100p Unique:Y
                                                                                                                                                                                                                        sequence! 5011 in stream 1
                                                                                                                                                                       Unique:YES
                                                                                                                                                                                                                                                          Restart: YES
                                                                                                                                                                                                                                                                                                                                                    Dutout: Vould
          27 FOR
38:231
PROGRAM NAME MINCELS
                                         #
                                                                                            PROGRAM FOR MINIMAL CUT AND PARH SETS FOR A ELECTRICAL SYSTEM
                                                                                           INTEGER CD
COMMON CD(7,50), INN(50), ICDJNI(50)
COMMON/PATH/MPT(25,40), MPTJ(25,40), MPTD(25,40), MPL100,15), NP, LP
DIMENSION INODE(10)
READ(22,100)NJDE
FORMAT(13)
DO 20 IR=1,7
                                         100
                                                                                         TOR MAT (13)
DD 20 IR=1,7
IS=1
READ(22,200)(CD(IR,IC),IC=IS,IS+19)
FORMAT(2013)
IF(CD(IR,IS+19).EQ.0)GDFD 20
IS=IS+20
GDTD 15
CONTINUE
DD 25 L=1,7
DD 25 L=1,7
DD 25 L=1,50
IF(CD(I,L).EQ.0)CD(I,L)=-1
READ(22,100)NDS
READ(22,100)NDS
READ(22,200)(INDDE(L),L=1,NDS)
WRITE(5,300)(INDDE(L),L=1,NDS)
FDRMAT(/,1X,'SDURCENDDES:,2013)
DD 30 I=1,NDS
INN(INDDE(I))=1
CALL BCUT
STOP
END
                                         15
                                          20
                                          300
                                                                                            CALCACASAGE CALCACAGE CALCACAGE CALCAGE CALCAG
                                                                                           LEV=0
MPT(1,1)=NODE
LEV=LEV+1
IF(MPT(LEV,1).EQ.0)GOTO 70
LL=0
LN=0
LL=LL+1
IF(MPT(LEV,LL).EQ.0)GOTO 20
                                          30
```

```
32
         35
          45
          43
44
          45
47
           48
50
52
           55
           70
1300
                          NP=0
DO 90 I=LEV-1.2.-1
N=1
IF(MPT(I.N).EQ.1)GDTD 90
IF(INN(MPT(I.N)).EQ.1)GDTD 100
N=N+1
GOTD 80
CONTINUE
RETURN
NP=NP+1
LP=1
LN=N
MP(NP, LP) = MPT(LU, LN)
ICOUNT(MP(NP, LP))=1COUNT(MP(NP, LP))+1
IF(LL, GT.1)GDID 115
WRITE(5.1010) NP, (MP(NP, NN), NN=1, LP)
WRITE(5.1010) NP, (MP(NP, NN), NN=1, LP)
GOTO 85
LN=MPTU(LU, LN)
LL=LL-1
LP=LP+1
GOTO 110
END
            30
            35
            90
            100
            110
             1010
             115
```

```
10
 50
 200
 40
 45
 48
 55
 50
```

```
70
                                                                                                                        75
                                                                                                                        30
                                                                                                                          201
                                                                                                                           90
                                                                                                                        202
25
21
                                                                                                                                                                                                                                     | IF (MP.LIT.) | SITE |
                                                                                                                          100
                                                                                                                           101
                                                                                                                           102
                                                                                                                           103
                                                                                                                           104
                                                                                                                          105
                                                                                                                          110
                                                                                                                             203
                                                                                                                          120
204
130
```

```
23700
                                                                                                                                                                            END
   TY FOR22 DAT
                        123
                                                        145
                                                                                                                                                                                                            3
6
8
11
                                                                                                                                                                                                                                           5
7
10
11
                                                                                                                                                                                                                                                                          10120
                                                                                                                                                                                                                                                                                                          489
11
                                                                                        157
                                                                                                                                                                                      5700
                                                                                                                                                                                                                                                                                                                                        7
80
12
                                                                                                                                                       24.68
    .EX CI.FOR
[14:38:31]
LINK: Loading
[LNKXCI OF execution]
     SOURCE NODES:
                                                                                                                                                                   12
     FOR SINK NODE:
FOR SINK NODE: 1

THE BASIC MINIMAL PATH
BAASSIC PATH
BAASSIC PATH
BBAASSIC PATH
BBAAS
                                                                                                                                                                                                                                                     123456789012345
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                                                                                                                                                                                                                                                                   9
                                                                                                                                                                                                                                                                     442444
                                                                                                                                                                                                                                                                                                   105585
      SIDP
    END OF EXECUTION CPU TIME: 0.20 ELAPSED TIME: 1.18
        .KJD8/BATCH
     [LGTAJL Another job is still logged-in under [15100,150064]]
Job 31 User MANDJ KUMAR [15100,150064]
Logged-off TTY116 at 14:38:34 on 13-Deb:B5
Runtine: 0:00:01, KCS:16, Connect time: 0:00:09
```

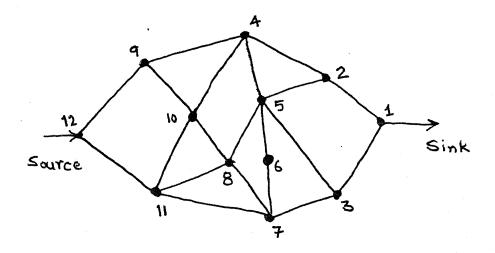


Figure: Example for MINCELS

```
Unique:YES
                                    Output: NOGUS
 LOGIN 15100/150064 /DEFER/SPOOL:AUG/TIME:50/CORE:100P/LOCATE:10/NAME:"MANOJ KUMAR" OB 17 I I KANPUR 603A(3) TTY115 LGNJSP otner jobs same PPN:241 323 29-Nov-86 Sat
```

```
JP=GN(I, J) GJTJ 35
[F(SNE-1) GJTJ 35
[K=GN(I, J+1)]
[P1=1+2]
[P1=
30
                                                                                                                                                                                                              35
                                                                                                                                                                                                              150
                                                                                                                                                                                                                 1.75
                                                                                                                                                                                                                   40
                                                                                                                                                                                                                      45
48
                                                                                                                                                                                                                      50
                                                                                                                                                                                                                      75
                                                                                                                                                                                                                 145
140
130
135
```

```
IF(GN(I, J1), EQ. 0)GDTD 310.

GN(I, L+1) = GN(I, J1)

GN(I, J1) = 0

CDNTINUE

CONTINUE

FOLLOWING FAKES CARE OF NOR, NOF, NAND GATES.

DO 200 J=1, L

IF(GN(I, J), GE. 0)GDTD 21)

IF(MOD(GN(I, J), 2), NE. 0)GDTD 230

GN(I, J) = 1

GN(I, J+1) = -1 * GN(I, J+1)

GOTO 210

GN(I, J) = 2

GN(I, J) = 2

GN(I, J) = 2

CONTINUE

CONTINUE

CUTPUTIING THE MODIFIED FAULT TREE.

WRITE(5, 240) L, DR, MO

FORMAT(1X, 3(13, 1X))

DO 260 I = 1, R

WRITE(5, 250), (GN(I, J), J = 1, L+1)

FORMAT(1X, 10014)

CONTINUE

STOP

END
34 0
30 0
Ci
                                          230
                                          21 0
20 0
0
                                           240
                                          250
250
                                                                                  END
  TY FUR22-DAT
[3:23:27]
210 1 10
210 2
  .EX LAST.FDR
[3:23:28]
LINK: Loading
[LNKXCT LAST execution]
                                1
2
4
2
4
              2
                                               10
                 1
                                                     -1
    SIJĒ
  END OF EXECUTION CPU TIME: 0.04 ELAPSED FIME: 0.44
    .KJOB/BAICH
  [LIGITAJL Another job is still logged-in Index [15100,150064]]

Job 17 User MANDJ KUMAR [15100,150054]

Logged-off ITY115 at 3:23:31 on 29-Nov-B5

Runtine: 0:00:00, KCS:10, Connect time: 0:00:11

Disk Reads:234, Writes:3

BATCON version 102(2067) running LAST sequence 2447 in stream 1

Inout from DSKC:LAST.CTL[15100,150064]

Dutput to: DSKC:LAST.LOG[15100,150064]

Job parameters

Time:00:01:00 Core:100p Unique:YES Restart:YES Output:No
                                                                                                                                                                                                                                                                                      Dutput: NOLUG
```

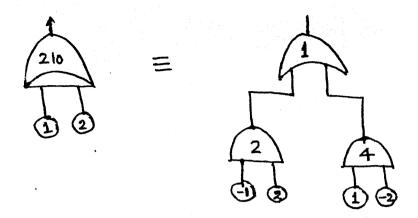


Figure: Example 1

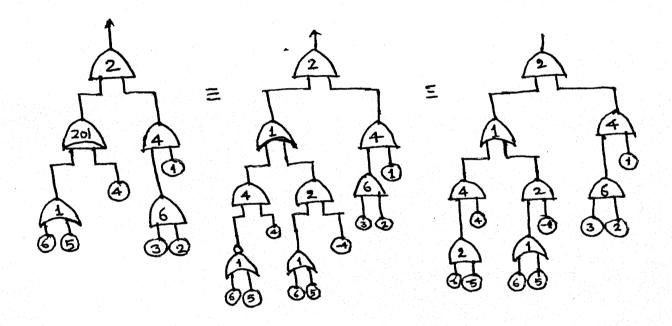


Figure: Example 2

For MODTREE

THOOSIS Date Slip 98977 K96 Book is to be returned on the date last stamped.							
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************		•••					
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